

**ALCO CONTROLS
KW21094 OVERHAUL MANUAL**

- C. Assemble the converter linkage assembly in the housing with wiper shaft eccentric to the side as shown in Figure 2.
- D. Stake screws securing idler cover plate (14) and nameplate (16). Stake nylon sleeve (10) to sleeve (12) after reassembly.
- E. Lock wire screws (5) to each other.
- F. Run performance test to see if the unit is operating satisfactorily. Stroke should be $42^{\circ} \pm 2^{\circ}$.

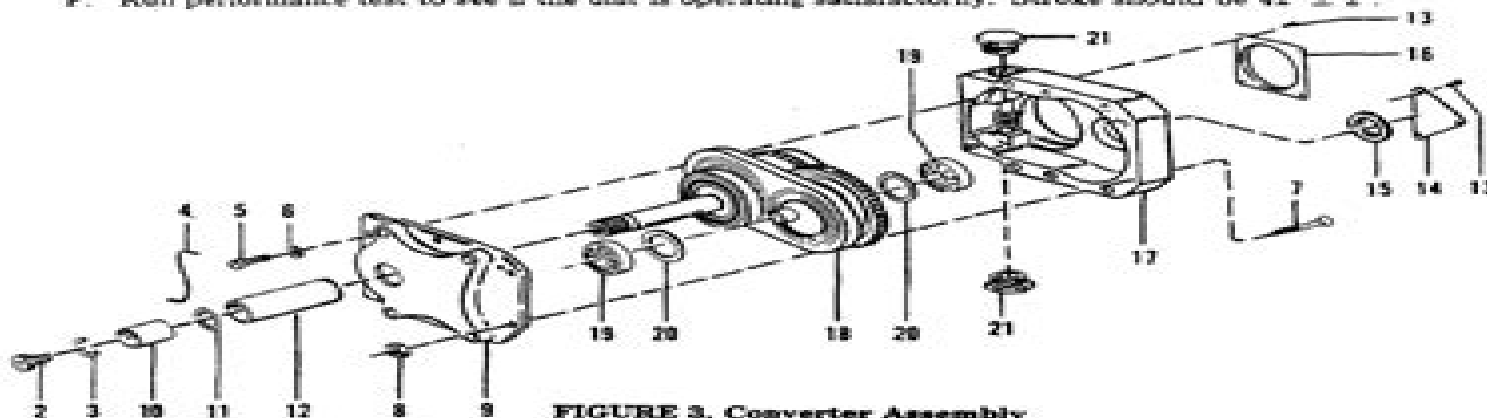


FIGURE 3. Converter Assembly

FIG.-ITEM	PART NUMBER	DESCRIPTION							EFFECT FROM TO	UNITS PER ASSY.
		1	2	3	4	5	6	7		
3-1	KW21094-3, -4	CONVERTER ASSEMBLY								
-2	MS20073-03-04	Bolt.....								1
-3	PS1220-4	Retaining Ring.....								1
-4	MS20995NC32	Lockwire.....								AR
-5	MS35265-43	Screw.....								2
-6	AN960PD8	Washer.....								2
-7	MS34694-S13	Screw.....								4
-8	MS31083-DO6	Nut.....								4
-9	*W20286	Cover Plate.....								1
-10	W20150	Sleeve, Nylon.....								1
-11	MS28775-012	O-Ring.....								1
-12	W20367-	Sleeve.....								1
-13	MS24693-C1	Screw.....								7
-14	W20169	Cover, Idler Plate.....								1
-15	W20166-8	Washer.....								1
-16	W20170-4	Nameplate.....								1
-17	**KW20369	Worm and Housing Assy.....								1
-18	KW20369-245-42	Linkage Assy.....								1
-19	PS1219-8	Bearing.....								2
-20	W20166-9	Washer.....								2
-21	W20168	Endcap.....								2
*Not Available as a separate item. Furnished as part of worm & Housing Assembly (Item 17)										
**Includes Cover Plate (Item 9)										

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Table of Contents King Air Maintenance Manual Tire Change

1. Understanding the eBook King Air Maintenance Manual Tire Change
 - The Rise of Digital Reading King Air Maintenance Manual Tire Change
 - Advantages of eBooks Over Traditional Books
2. Identifying King Air Maintenance Manual Tire Change
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an King Air Maintenance Manual Tire Change
 - User-Friendly Interface
4. Exploring eBook Recommendations from King Air Maintenance Manual Tire Change
 - Personalized Recommendations
 - King Air Maintenance Manual Tire Change User Reviews and Ratings
 - King Air Maintenance Manual Tire Change and Bestseller Lists
5. Accessing King Air Maintenance Manual Tire Change Free and Paid eBooks

- King Air Maintenance Manual Tire Change Public Domain eBooks
- King Air Maintenance Manual Tire Change eBook Subscription Services
- King Air Maintenance Manual Tire Change Budget-Friendly Options
- 6. Navigating King Air Maintenance Manual Tire Change eBook Formats
 - ePub, PDF, MOBI, and More
 - King Air Maintenance Manual Tire Change Compatibility with Devices
 - King Air Maintenance Manual Tire Change Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of King Air Maintenance Manual Tire Change
 - Highlighting and Note-Taking King Air Maintenance Manual Tire Change
 - Interactive Elements King Air Maintenance Manual Tire Change
- 8. Staying Engaged with King Air Maintenance Manual Tire Change
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers King Air Maintenance Manual Tire Change
- 9. Balancing eBooks and Physical Books King Air Maintenance Manual Tire Change
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection King Air Maintenance Manual Tire Change
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine King Air Maintenance Manual Tire Change
 - Setting Reading Goals King Air Maintenance Manual Tire Change
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of King Air Maintenance Manual Tire Change
 - Fact-Checking eBook Content of King Air Maintenance Manual Tire Change
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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