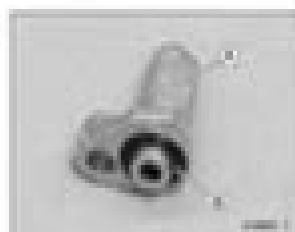


## Crankcase

- When installing the piston at master (A), note the following:
  - Replace the O-ring (B) with a new one.
  - Install the O-ring in the piston at master.



- Apply a nonpermanent sealing agent to the threads of the piston at master bolt (A).
- Tighten:

Torque - Piston at Master Bolt: 1.8 Nm (0.17 kg-m, 13 in-lb)



- Install:
  - Crankshaft (see Crankshaft Installation)
  - Transmission Shaft (see Transmission Shaft Installation)
  - Oil Screen / Patch (see Oil Screen / Patch Installation in the Engine Lubrication System chapter)

- Replace the O-ring (A) with a new one, and apply grease.
- Install:
  - Cover Plate (B)
  - O-ring



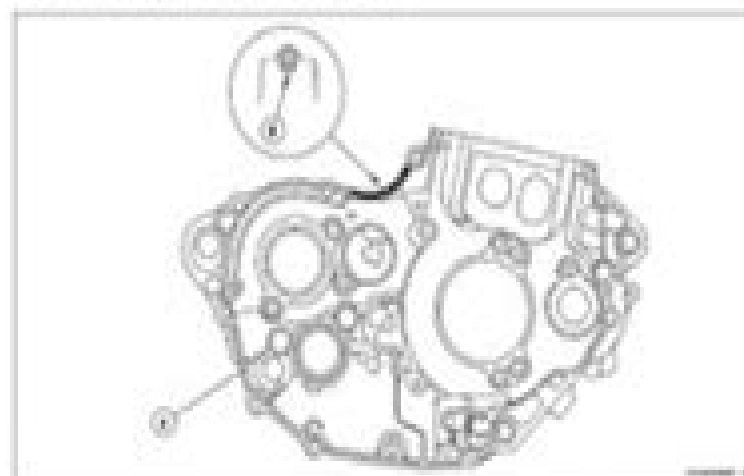
## Crankcase

- Using a high flash-point solvent, clean off any oil or dirt that may be on the liquid gasket coating area. Dry them with a clean cloth.
- Apply liquid gasket to the mating surface (A) of the left crankcase half.

Sealer - Liquid Sealer, Teflon® 4204-1052

### NOTE

- Generously apply liquid gasket so that it will be thick up on the groove (B).
- Rotate the application from within 30 minutes when the liquid gasket to the mating surface of the left crankcase half is applied.
- Moreover fit the case and tighten the case bolts just after finishing the application of the liquid gasket.



- Using a plastic hammer, press the rear portion of the crankcase, and fix the area around the crankshaft of the left crankcase half. While maintaining the mating surfaces of the right and left crankcase halves constantly parallel, make the crankcase halves even.
- When the left crankcase half cannot install easily, position the connecting rod at the bottom dead center, and install the crankshaft (A) between the crankshaft flywheels.

Special Tool - Crankshaft Jig: 0101-1016

### NOTE

- Constantly check the alignment of the two crankcase halves, and the position of the transmission shafts and oil pump. The front and rear of the crankcase must be pushed together evenly.



# Kawasaki Kx450f 2015 Service Manual

**Phil Mather**



## **Kawasaki Kx450f 2015 Service Manual:**

**2015 KAWASAKI TERYX TERYX4 T4 TECHNICAL SERVICE REPAIR DEALER MANUAL** ,2015-01-15     Kawasaki Motorcycle Owner's Manual & Service Manual, KDX450 ,1981     *Kawasaki ER-6f and ER-6n Service and Repair Manual* Phil Mather,2010     Kawasaki ZX900, 1000 and 1100 Liquid-Cooled Fours Service and Repair Manual John Haynes,1999-11-13 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index     Kawasaki ZX-6R & ZX-6RR Matthew Coombs,2008-01-01 ZX636B ZX 6R 636cc 03 04 ZX636C ZX 6R 636cc 05 06 ZX600K ZX 6RR 599cc 2003 ZX600M ZX 6RR 599cc 2004 ZX600N ZX 6RR 599cc 05 06     *Kawasaki Motorcycle* ,1984     **Kawasaki Bayou 220/300 & Prairie 300 ATV** Alan Ahlstrand,John Harold Haynes,2002-03

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**Kawasaki Motorcycle Owner's & Service Manual KX80** Kawasaki Jūkōgyō Kabushiki Kaisha,1983     Kawasaki Service Manual Kawasaki Heavy Industries, Ltd.,1971     **Kawasaki ZX600 (ZZ-R600 & Ninja ZX-6)** Mike Stubblefield,John Harold Haynes,2001 Whether the reader has simple maintenance or a complete engine rebuild in mind he or she can rest assured that there s a Haynes manual for just above every popular domestic and import car truck and motorcycle By conducting complete tear downs and rebuilds the staff at Haynes Publishing has discovered all the problems owners will find when repairing or rebuilding their vehicles By documenting each process with hundreds of illustrations and step by step instructions that show the exact order of assembly Haynes manuals make every step easy to follow

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