

# **SERVICE MANUAL**

## **INTRODUCTION**

This manual has been compiled to give HOWARD\* dealers and their staff, a sequence of operations to enable the servicing and repair of a HOWARD\* 350 ROTAVATOR\* to be carried out quickly and effectively.

Because of our policy of continuous improvement, this manual should always be used in conjunction with the latest Service Bulletins covering the H.350 machine. These Service Bulletins are distributed by us to all HOWARD horticultural dealers when they are first printed, and back issues are available from us on request. Service Bulletins after Bulletin H.60 should be retained at the back of this manual, and a note added to the index of each section affected, so that a convenient record of modifications may be kept.

At the start of each section, there is a list of ordinary workshop tools that will be required when carrying out the repairs covered by that section. Some 'Special Equipment' may also be required, of which a complete list will be found under 'Specifications' in Section 'A'. Further information concerning 'Special Equipment' can be obtained from our Service department at West Horndon.

In addition to the special equipment used during some repairs, a hydraulic or hand-operated fly press (of the type found in most workshops) will be required when removing and fitting oilseals and bearings.

Before the assembly of component parts, always remove dirt and grease and, in the case of new parts, remove the coating of special rust inhibitor, otherwise the function of the component may be restricted when in operation.

**N.B.** When ordering spare parts *DO NOT* confuse the illustration numbers used in this manual with the *true* part numbers found in the official parts list.

While every effort is made to ensure that the information contained within this manual is correct, any errors which may occur should be brought to the attention of our Service department.

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## **ILLUSTRATION REFERENCE**

The figures in brackets after component names refer to:

- The section and the illustration number within that section.
- The component number within the illustration.

### **Example**

F1-227 refers to gearbox section 'F', illustration '1', component number 227, which is a cluster gear.

**N.B.** Illustrations 'E1' and 'F1' will be found as "pull out" pages at the end of their respective sections. These pages should be kept open when referring to the text.

The repair instructions in this manual refer to machines built after machine serial no. 3172608.

# Howard 300 350 Service Repair Manual

**Lei Huang**



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