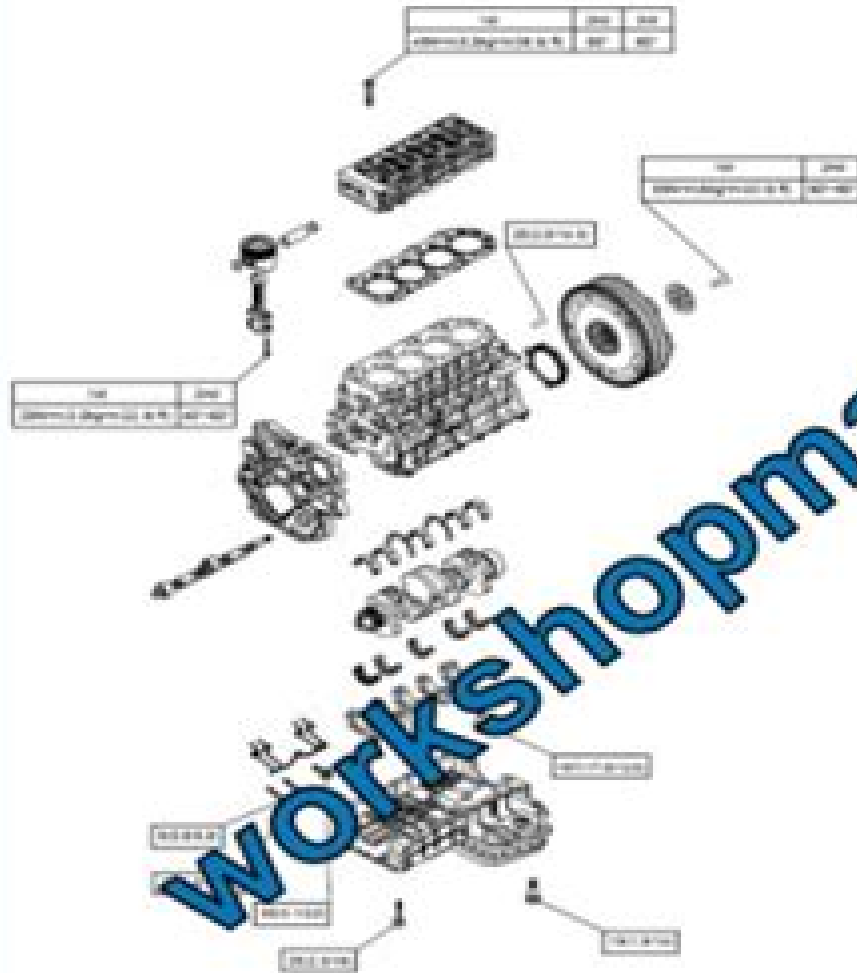


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ENGINE MECHANICAL, GA - 1980 - 18 ENGINE ELECTRICAL

Cylinder Head, Flywheel, Crank Case, Oil Pan

Ref. (Fig. 18-1)



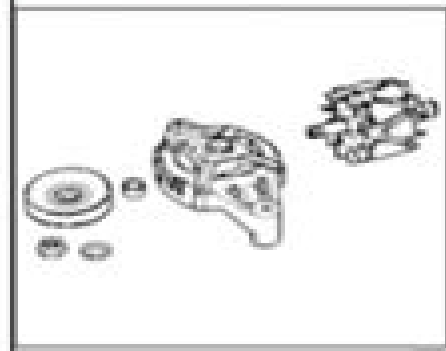
## DISASSEMBLY

1. Remove the through bolt.  
Insert the tip of a pry bar into the gaps between the front cover and the stator core.  
Pry apart and separate the front cover, rotor, the rear cover and stator.

NOTE: Take care not to scratch or otherwise damage the stator coil with pry bar.



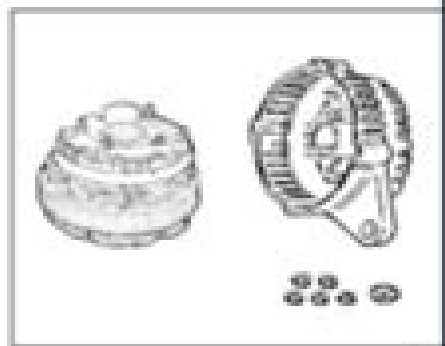
2. Clamp the rotor in a vise and then remove the nut and pulley.
3. Remove the rotor assembly from front cover.



4. Remove screws in cover and remove it.



5. Remove the mounting nuts holding the 18 terminal, the stator, and the brush holder.
6. Separate the rear cover from the stator.



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**J Elliott**



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