

GENERAL INSTRUCTIONS MOSSBERG Model 351K



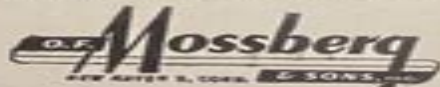
- 1. AMMUNITION.** Use nothing but .22 LONG RIFLE High Speed or Regular cartridges, either dry or lubricated, except the new hollow point bullets. DO NOT attempt to use shorts or longs.
- 2. TO ASSEMBLE** — Set barrel into stock, being sure that SEAR PIN "T" goes into TRIGGER SLOTS "U" — then forward BARREL forward a little. MAGAZINE "Q" goes in CROSS SLOTS "Q" in receiver. Press and hold barrel into stock and tighten TAKE DOWN SCREWS "K" accurately.
- 3. TO LOAD** — Quarter turn MAGAZINE PLUG "W" and pull out inside magazine tube until follower is clear of loading port. Then insert 15 or less LONG RIFLE cartridges through loading hole in stock. Be sure to have the lead bullet pointing forward toward barrel. Next push in COCKING KNOB "B" lock tube.
With a reasonably fast motion, pull COCKING KNOB "B" rearward as far as possible and let go. This movement will insert the first cartridge in chamber and the rifle is ready to fire. From this point on it is only necessary to pull trigger for each shot until magazine is empty, as the loading and ejection are done automatically.
A special safety sear prevents the hammer from falling until the action is closed. If at any time the trigger does not release the hammer PUSH FORWARD ON COCKING KNOB "B" to close action and then release the sear.
- 4. SAFETY** — This rifle is fired with a new type of Safety which is absolutely positive and convenient. TO PUT ON SAFE, simply pull back on COCKING KNOB "B". Pushing in on it at the same time. After it has traveled about 1/2" the cocking knob will fall into a recess "S" in the receiver and thus hold the action open, in which position it will be impossible to fire the rifle — you will also be able to see if a cartridge is in the chamber. TO TAKE OFF SAFE, pull out on cocking knob and action will go forward to a closed position.
- 5. TO LOCK ACTION OPEN.** pull COCKING KNOB "B" all the way back and press cocking knob into recess "V" in rear of receiver slot.
- 6. WHEN REMOVING LOADED CARTRIDGES FROM MAGAZINE.** if the action is open on safe or locked fully open, be sure that the first cartridge, which is held by the CARTRIDGE LIFT "Z" is removed — this will not slide out by tipping barrel upward, as the other cartridges will, unless the action is closed.
- 7. TO TAKE DOWN.** loosen TAKE DOWN SCREWS and lift barrel upward.
- 8. TO REMOVE BOLT** — First put rifle on "SAFE" by pulling COCKING KNOB "B" back and pressing down into SAFETY HOLE "S". Remove the stock Limb and remove BREECH CAP "A", then take off "SAFE" KNOB "B" line up with HOLE "C" in receiver. Remove COCKING KNOB by lifting straight out. Grasp the RETRACTING SPRING BUSHING "D" which now projects from the rear end of the receiver and slide the bolt out.
- 9. TO DISASSEMBLE THE BOLT.** Drive out the retaining pin "E" after which all bolts can be taken apart.
- 10. TO REASSEMBLE THE BOLT.** Place the retracting spring plunger in the retracting spring bushing on the head of the plunger goes into the cup of bushing. Slide the retracting spring and main spring over the plunger. Slide the hammer over the retracting spring with the large hole of the hammer toward the rear so that it goes over the front portion of the main spring. Now push the retracting spring and plunger into the hole until hole in the plunger lines up with hole in the bolt. Keep the two holes lined up and push pin into the hole. Then insert the firing pin in the slot with the square end to the rear and locked into the hammer.
- 11. TO REPLACE BOLT IN RECEIVER.** Hold the bolt with firing pin on top and slide into receiver until the hole "N" in bolt lines up with hole "C" in the receiver. Place the cocking knob in the hole with the double cut on top and line up slots in cocking knob with the slots in the receiver. Press in on the sear "R" and slide the bolt forward. Replace the breech cap and tighten in place. Then uncock it until the flat side of cap is on the bottom.
- 12. TO ADJUST THE REAR SIGHT.** If the rifle shoots low raise the rear sight leaf by sliding the elevation screw to the rear. If the rifle shoots high, lower the leaf by sliding the elevation screw forward. If the rifle shoots to the left, loosen the windage to the right, loosen the windage sighting plate to the right and then tighten the left and then tighten the screw.
This rifle was tested in the factory for accuracy and the sights set, but owing to the differences in ammunition, method of holding and the possibility that someone has altered the adjustments it may be necessary for you to adjust the sights. When setting the sights use the same kind of ammunition that you will use when shooting the rifle.

SUGGESTIONS:

- A clean gun works better. Clean after 500 rounds.
- Clean action with powder solvent or gasoline, using a bristle brush.
- Keep take down screws tight.
- If you pull back on cocking knob "B" and be sure that barrel is not pointing at something you do not want to hit. After finding the cause of the jam remove the offending cartridge before allowing bolt to close. Sometimes it is better if inside magazine is released, so there won't be pressure on the cartridges.
- Double firing can only be caused by the first shot having enough power to open action completely. This will do no harm.
- Malfunctions are usually caused by a dirty action.
- If hammer is cocked there will be an opening in rear of cocking knob slot on receiver.
- Do not remove outside magazine tube. This feeding mechanism is accurately adjusted to gages at the factory and could easily be distorted when out of stock.

DON'T BLAME THE GUN

All automatic .22 caliber rifles are solely dependent on pressure to operate the action. Occasionally you may find a cartridge too weak to operate the action because their pressures are not up to standard. If you should fire a cartridge that gives a faint report or a report the sounder weak, be sure to check the barrel before firing another shot as the bullet from that shot does not ignite all the powder, force it out with a ramrod. Should a bullet become lodged in the barrel from a so called "squib" load, one that does not ignite all the powder, force it out with a ramrod. DO NOT ATTEMPT TO SHOOT IT OUT as this is dangerous and may result in the barrel forming a pressure bulge, a crack or a break. If you have trouble of this nature, try ammunition of another lot. The rifle is triple tested with all types of ammunition before leaving the factory.



Mossberg 5ag Manual

Mark Steyvers



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