

# GENERAL INSTRUCTIONS

Mossberg Model 185D-A

MODEL

## 185D-A

20 GAUGE BOLT ACTION SHOTGUN  
WITH DETACHABLE CHOKE TUBES

3 Guns in 1

### FEATURES

1. Streamlined walnut English stock. Pistol grip, molded buttplate and trigger guard with finger grooves.
2. 15" tapered blued steel barrel—proof tested with standard proof load—fitted with 2" detachable full choke tube.
3. Supplied with extra detachable Modified and Improved Cylinder choke tubes.
4. Spanner wrench included for removing and attaching tubes.
5. 2 shot clip type magazine—will load 3 shots by placing one shell in the chamber.
6. Cocks on the up stroke—can't fire until the bolt is all the way down.
7. Ammunition — Any standard factory loaded 2 1/2" or 3 1/4" 20 gauge shells.
8. Visible, Positive Thumb Safety with Safety Indicators.
9. Weight about 8 1/2 lbs.



Patent No. 1,800,285, 2,000,140  
Form No. 976

Printed in U.S.A.

**INSTRUCTIONS INSIDE**

#### 1. TO ASSEMBLE

Remove  
barrel and  
down screw

#### 2. TO LOAD

Put the  
action in  
the closed  
ready

#### 3. SAFETY

When  
action is  
mean "SAFE"  
cannot be

#### 4. AFTER

Put the  
the bolt

#### 5. ADJUST

Adjust

#### 6. TO CLEAN

Use the  
cleaner  
to clean

#### 7. TO REMOVE

Open the

#### 8. TO DISASSEMBLE

Turn the  
the trigger  
will slide

#### 9. TO REPLACE

The gun  
before inserting  
forward on the  
ready bolt will

magazine off. Put the  
stock. Tighten take-

and open and close  
and put one shell in  
it. The gun is now

outside of bolt the  
button P in stock &  
button S the trigger

gun. Then push

and improved  
the right. When

"cock" by sliding  
of the mainspring

it and bolt head  
and and pushing  
if lined up cor-

Printed in U.S.A.

# Mossberg 185d Manual

**Henry Smith (Author of The Rifle  
Shot's Manual.)**



## **Mossberg 185d Manual:**

**Hardware World** ,1947      **Hunting & Fishing in Canada** ,1951      *The US Army Pump-Action Combat Shotgun Technical Manual: Mossberg 500 & 590 Operation, Maintenance, Troubleshooting, Disassembly, Assembly & Repair* - U S Army,2019-03-16 THE AUTHORITATIVE M500 M590 HANDBOOK The indispensable technical manual for all Mossberg owners 155 pages of clear concise instructions and explanation Full size edition LARGE 8 5 x 11 FORMAT clear detailed text illustrations Created and trusted by US military forces Complete Unabridged Batteries last hours books last decades get the print edition Introduced in 1961 the Mossberg pump action shotgun family has built a well deserved reputation as being among the most rugged reliable firearms in the world and remains a favorite of loyal military law enforcement home defense and sporting users alike with over ten million sold Created and trusted by the U S Army and clearly illustrated throughout this technical manual provides the owner with all the information required to fully understand correctly maintain and effectively repair this timeless dependable weapon a true American classic GENERAL Corrosion Prevention Preparation for Storage Abbreviations Acronyms Quality of Material Safety Care Handling Characteristics Capabilities Features Major Components Equipment Data Theory of Operation OPERATOR INSTRUCTIONS Controls Indicators Stoppages Ammunition Operation Under Unusual Conditions Troubleshooting Preventative Maintenance Field Stripping Cleaning Lubrication Checks UNIT MAINTENANCE Service Troubleshooting Unit Preventative Maintenance Unit Maintenance Instructions 500 590 Fore End Barrel Stock Pistol Grip DIRECT SUPPORT MAINTENANCE Troubleshooting Direct Support Maintenance Direct Support Instructions Receiver Assembly Bolt Assembly Illustrated List of Items Ammunition Care Usage SUPPORT INFORMATION References Repair Parts Special Tools Lists Cross Reference Index Expendable Items List Alphabetical Index Information purposes only Proudly published in the U S A by CARLILE MEDIA      *Manual of Rifles, Etc* MANUAL.,1943  
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