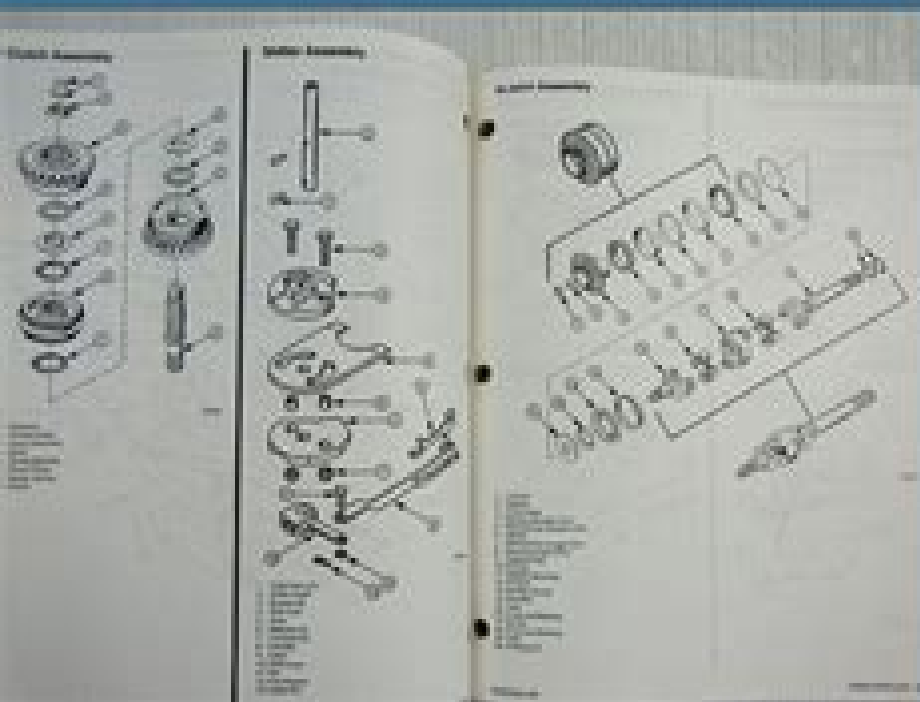
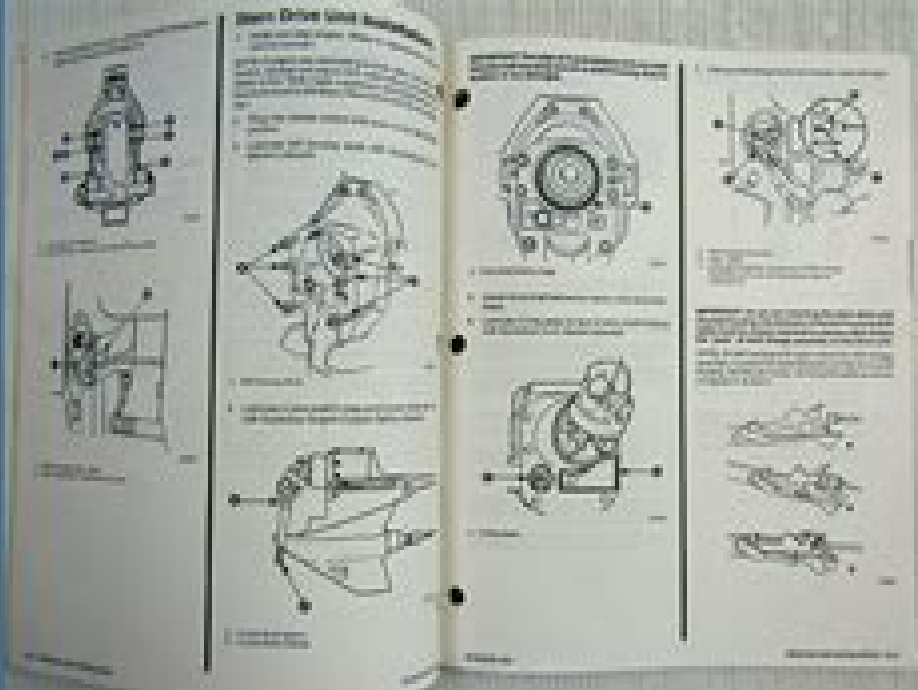


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Number 20

Blackhawk Stern Drive Unit



CAUTION

U-joint and pinion gear assembly must be reassembled as shown in following steps or damage to drive unit will occur during reassembly.

1. Install components as shown.

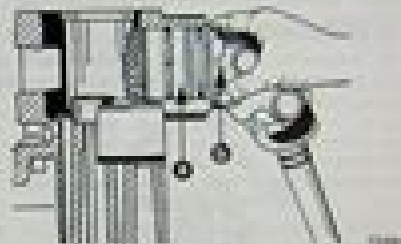


1. Remove Nut (Provided for Mounting Pinion Gear)
2. Oil Seal Center Lip of Seal Facing Pinion Gear
3. Large Washer (Note Facing to Motor)
4. Spring Washer (Note Center of Seal Center and Spring Ring)
5. Spring Ring (Note Facing U-joint)

6. Align pinion gear assembly with splines on shaft. Slide assembly onto shaft as far as it will go.

7. Remove spring gear assembly to shaft with washer and nut. Tighten nut with washer and

8. Install U-joint and pinion gear assembly into drive housing. Tighten retaining nut hand tight.



9. Mount and Pinion Gear Assembly
10. Retaining Nut

11. Position drive housing so that U-joint coupling shaft is pointing straight down.

12. Set preload by tightening nut 1/4 turn at a time. Check for proper preload by turning pinion gear, using an extension, appropriate socket and torque wrench (5 ft. - in. with dial indicator, until a 6-10 lb. in. (5.7-11.3 Nm) torque is obtained. This becomes over-tightened causing excessive pre-load. Loosen nut a number of turns and tighten using pinion end of U-joint shaft using a soft bar and hammer. Recheck, starting at beginning of this step.

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