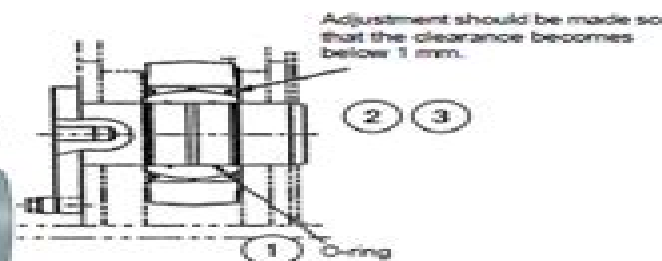
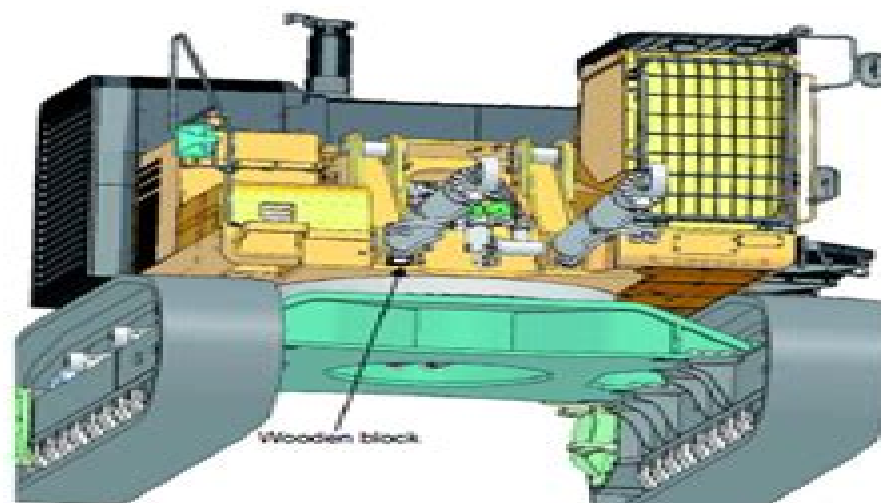


Installation of Boom Cylinder Foot

- (1) Lift the boom cylinder with the crane and bring it to the body pin hole.
- (2) Set the O-ring (07000-12130, 4 pcs, for the left and right cylinders) out of the loose-supply items on the boom cylinder foot and push pins in it.
 Inside of pin hole: Lithium grease
- (3) Check the clearance (outside the machine) between the cylinder pin and the body, decide the size and quantity of shim so that the clearance becomes below 1 mm and insert them there. Adjust the left and right cylinders with shims (outside the machine).
- (4) Sandwich the boom cylinder stand (wooden block) between the cylinder and the revolving frame.
(Height should be 40 to 50 mm, and width should be equal to or less than 90 mm)
- (5) Push the boom foot pins in the holes completely and fit the lockplates there.

Tightening torque of the plate fixing bolt:
245 – 309 Nm (25 – 31 kgm)



Precautions

- ★ Assemble the boom cylinder foot so that the greasing port faces down.
- ★ Use the adjustment shims (209-75-51230, 1.0 mm thick, and 209-72-51240, 1.5 mm thick) to decide their combination.

Necessary tools

Name	Q'ty
50 mm wide, 3000 mm Nylon sling	2
KW20P impact wrench	1
M24 socket	1

Necessary equipment

Name	Q'ty

Q'ty

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Joacim Rocklöv



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1. Understanding the eBook Komatsu Pc800 8 Pc850 8 Field Assembly Instructions
 - The Rise of Digital Reading Komatsu Pc800 8 Pc850 8 Field Assembly Instructions
 - Advantages of eBooks Over Traditional Books
2. Identifying Komatsu Pc800 8 Pc850 8 Field Assembly Instructions
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Komatsu Pc800 8 Pc850 8 Field Assembly Instructions
 - User-Friendly Interface
4. Exploring eBook Recommendations from Komatsu Pc800 8 Pc850 8 Field Assembly Instructions
 - Personalized Recommendations
 - Komatsu Pc800 8 Pc850 8 Field Assembly Instructions User Reviews and Ratings
 - Komatsu Pc800 8 Pc850 8 Field Assembly Instructions and Bestseller Lists
5. Accessing Komatsu Pc800 8 Pc850 8 Field Assembly Instructions Free and Paid eBooks
 - Komatsu Pc800 8 Pc850 8 Field Assembly Instructions Public Domain eBooks
 - Komatsu Pc800 8 Pc850 8 Field Assembly Instructions eBook Subscription Services
 - Komatsu Pc800 8 Pc850 8 Field Assembly Instructions Budget-Friendly Options
6. Navigating Komatsu Pc800 8 Pc850 8 Field Assembly Instructions eBook Formats

- ePub, PDF, MOBI, and More
 - Komatsu Pc800 8 Pc850 8 Field Assembly Instructions Compatibility with Devices
 - Komatsu Pc800 8 Pc850 8 Field Assembly Instructions Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Komatsu Pc800 8 Pc850 8 Field Assembly Instructions
 - Highlighting and Note-Taking Komatsu Pc800 8 Pc850 8 Field Assembly Instructions
 - Interactive Elements Komatsu Pc800 8 Pc850 8 Field Assembly Instructions
 8. Staying Engaged with Komatsu Pc800 8 Pc850 8 Field Assembly Instructions
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Komatsu Pc800 8 Pc850 8 Field Assembly Instructions
 9. Balancing eBooks and Physical Books Komatsu Pc800 8 Pc850 8 Field Assembly Instructions
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Komatsu Pc800 8 Pc850 8 Field Assembly Instructions
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Komatsu Pc800 8 Pc850 8 Field Assembly Instructions
 - Setting Reading Goals Komatsu Pc800 8 Pc850 8 Field Assembly Instructions
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Komatsu Pc800 8 Pc850 8 Field Assembly Instructions
 - Fact-Checking eBook Content of Komatsu Pc800 8 Pc850 8 Field Assembly Instructions
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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