

SECTION 6A6**DIESEL ENGINE ON-VEHICLE SERVICE**

NOTICE: Always use the correct fastener in the correct location. When you replace a fastener, use *ONLY* the exact part number for that application. ISUZU will call out those fasteners that require a replacement after removal. ISUZU will also call out the fasteners that require thread lockers or thread sealant. **UNLESS OTHERWISE SPECIFIED**, do not use supplemental coatings (paints, greases, or other corrosion inhibitors) on threaded fasteners or fastener joint interfaces. Generally, such coatings adversely affect the fastener torque and the joint clamping force, and may damage the fastener. When you install fasteners, use the correct tightening sequence and specifications. Following these instructions can help you avoid damage to parts and systems.

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GENERAL DESCRIPTION

The ISUZU model 6HK1-TC engine is used in the vehicle covered in this manual. The engine is an in-line six cylinder, four stroke, water cooled, direct fuel injection, turbocharged diesel. The charge air cooler is the air to air heat exchange system using a corrugated-fin heat exchanger installed in front of the radiator.

The forged crankshaft is supported by seven precision insert main bearings. The crankshaft thrust washer is located at the number seven crankshaft main bearing.

The connecting rods have precision insert type crankshaft (big end) bearings. The piston pins are retained by snap rings. The pistons have three compression rings and one oil

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Robert R. Redfield



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