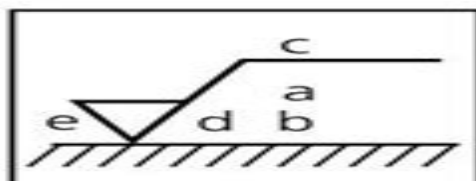


Drawing entries according to ISO 1302:2002



Specifications for requirements

a surface parameter with numeric value in μm
 b second requirement (surface parameter in μm)

c production method

d specification of valley direction

e machining allowance in mm



Material removing
 machining;
 $R_z = \text{max. } 4 \mu\text{m}$



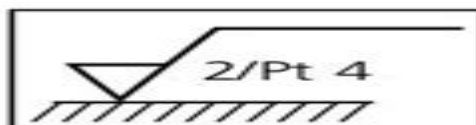
Material removing
 machining; lower limit
 value for R_z demanded;
 $R_z = \text{min. } 2.5 \mu\text{m}$



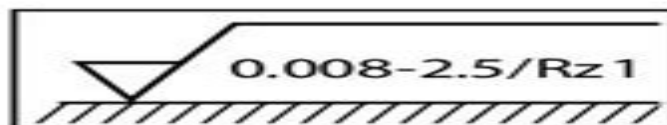
Material removing
 machining; upper and lo-
 wer limit value for R_a
 demanded; $R_a = \text{min. } 1 \mu\text{m}$
 and $\text{max. } 4 \mu\text{m}$



Material removing
 machining; $R_z = \text{max. } 4 \mu\text{m}$;
 the maximum value rule
 applies



Material removing
 machining; P-profile,
 traverse length = 2 mm;
 $P_t = \text{max. } 4 \mu\text{m}$



Material removing machining;
 transmission characteristic does not
 comply with standard case (cf. table)
 $R_z = \text{max. } 1 \mu\text{m}$; filter selection
 $\lambda_s = 0.008 \text{ mm}$ and $\lambda_c = 2.5 \text{ mm}$

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