



Illustr. 5. Right side view of tractor.

12. Remove the snap ring and PTO front bearing retaining cap from the clutch housing.

**NOTE:** These parts are removed through the front (dry) compartment of the clutch housing.

13. Straighten the nut lock, remove the nut, lock washer and flat washer from the front PTO drive shaft.

14. Remove the internal cap screws securing the rear frame to the clutch housing. Observe cap screw length variation for re-assembly.

15. 3414 Tractor: Disconnect the loader frame from the rear axle housings. Support the frame on safety stands (Illustr. 7).

16. Remove the external cap screws "A" (Illustr. 5), from each side of the clutch housing.

17. Install the rear jack stand with the necessary bracket to the rear frame or swinging drawbar frame.

**NOTE:** Pipe bracket (Illustr. 1), used on tractors without swinging drawbar frame, is secured to the differential housing lugs by inserting stub shafts through the lugs and into the pipe ends.

18. 3414 Tractor: Support the clutch housing and engine with a floor jack and jack plate (Illustr. 4).

19. B-414 Tractors: Support the clutch housing and engine using FES 11-1 jack stand with FES 11-13 adapter plates.

20. Remove the external cap screw "B" (Illustr. 5) on each side of the clutch housing.

**CAUTION:** Block the front wheels so that front section of the tractor cannot move rearward when the tractor is split.

# International Harvester 434 Workshop Manual

**ML Morrison**



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