

## INTRODUCTION

This service manual describes the latest service information for the IC-V85, IC-V85E and IC-V85-T FM TRANSCEIVERS at the time of publication.

MODEL	VERSION	SYMBOL
IC-V85	U.S.A.	[USA]
		[USA-2]
	Export	[EXP]
		[EXP-2]
		[EXP-3]
	Taiwan	[TPE]
		[TPE-2]
IC-V85E	Korea	[KOR]
	Europe	[EUR]
		[EUR-1]
IC-V85-T	U.K.	[UK]
	Thailand	[THA]

To upgrade quality, any electrical or mechanical parts and internal circuits are subject to change without notice or obligation.

## CAUTION

**NEVER** connect the transceiver to an AC outlet or to a DC power supply that uses more than 6 V. This will ruin the transceiver.

**DO NOT** expose the transceiver to rain, snow or any liquids.

**DO NOT** reverse the polarities of the power supply when connecting the transceiver.

**DO NOT** apply an RF signal of more than 20 dBm (100 mW) to the antenna connector. This could damage the transceiver's front end.

## ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. 10-digit Icom parts numbers
2. Component part number and name
3. Equipment model name and unit name
4. Quantity required

### <SAMPLE ORDER>

1110003451	SJC	TA31135FNG	IC-V85	RF UNIT	5 pieces
8820001210	Scree	2438 scree	IC-V85	Top cover	10 pieces

Addresses are provided on the inside back cover for your convenience.



## REPAIR NOTES

1. Make sure a problem is internal before disassembling the transceiver.
2. **DO NOT** open the transceiver until the transceiver is disconnected from its power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated tuning tool **MUST** be used for all adjustments.
5. **DO NOT** keep power ON for a long time when the transceiver is defective.
6. **DO NOT** transmit power into a signal generator or a sweep generator.
7. **ALWAYS** connect a 50 dB to 60 dB attenuator between the transceiver and a deviation meter or spectrum analyzer when using such test equipment.
8. **READ** the instructions of test equipment thoroughly before connecting equipment to the transceiver.

# Icom V85 Service Manual

**Albert A Gayle**



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