

Drive Belt Replacement, Cummins ISX Engine

Cummins ISX engines are equipped with two serpentine, poly-V drive belts and two automatic belt tensioners. The accessory drive belt drives the fan, alternator, and the water pump. The A/C belt drives the A/C compressor. See Fig. 1. Both drive belts are kept at the correct tension by a system of pulleys and two automatic belt tensioners.

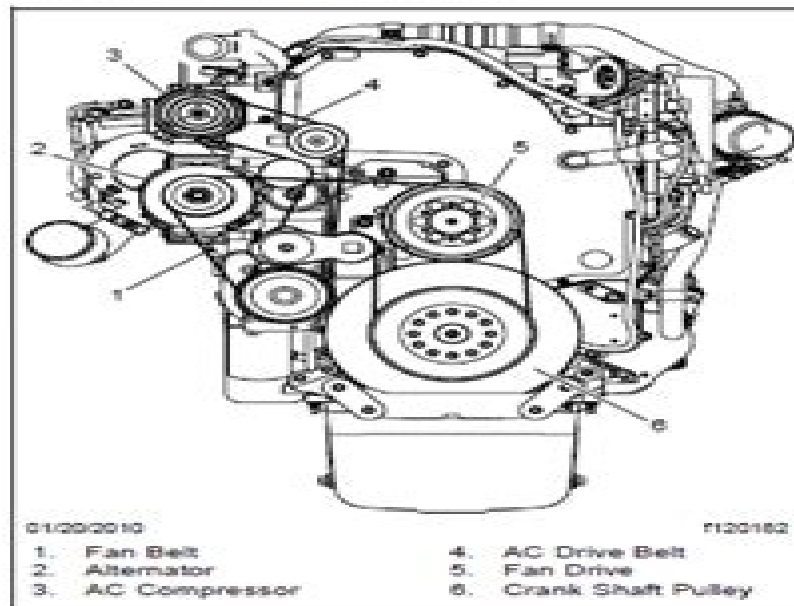


Fig. 1, Cummins ISX Drive Belt Routing

Replacement

1. Shut down the engine, apply the parking brakes, and chock the tires.
2. Disconnect the batteries at the negative terminals.
3. Raise the hood.

IMPORTANT: When replacing drive belts on the Cummins ISX engine you cannot replace the AC-drive belt with the accessory-drive belt in

place. The accessory-drive belt must be removed first.

4. Locate the accessory drive-belt-tensioner assembly on the left (passenger) side of the engine, as you are facing it. Insert a 1/2-inch-drive ratchet or 1/2-inch breaker bar into the pivot point on the small end of the tensioner. See Fig. 2. Pull up on the wrench, turning the tensioner clockwise, until you feel resistance.

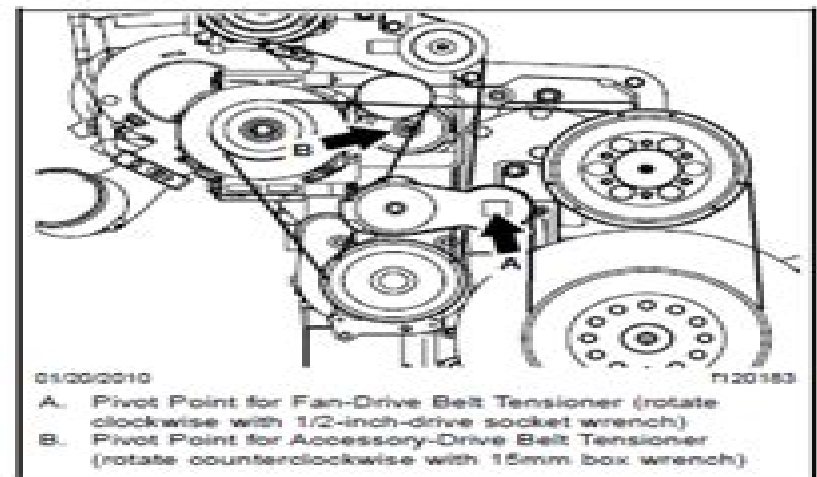


Fig. 2, Releasing the Tensioners

5. While the tensioner is released, remove the accessory-drive belt. Do not replace the accessory-drive belt at this time.
6. Insert a 15-mm box wrench onto the pivot bolt of the AC-belt tensioner. Smoothly rotate it downward, turning the tensioner counterclockwise until you feel resistance. See Fig. 2.
7. While the tensioner is released, replace the AC-belt, making sure it is correctly installed on all the pulleys.
8. Repeating the procedure from step 4 to release the tensioner from the accessory-drive belt again. While the tensioner is released, install a new accessory-drive belt.

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Table of Contents Freightliner Cascadia 2015 Engine Operators Manual

1. Understanding the eBook Freightliner Cascadia 2015 Engine Operators Manual
 - The Rise of Digital Reading Freightliner Cascadia 2015 Engine Operators Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Freightliner Cascadia 2015 Engine Operators Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Freightliner Cascadia 2015 Engine Operators Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Freightliner Cascadia 2015 Engine Operators Manual
 - Personalized Recommendations
 - Freightliner Cascadia 2015 Engine Operators Manual User Reviews and Ratings
 - Freightliner Cascadia 2015 Engine Operators Manual and Bestseller Lists
5. Accessing Freightliner Cascadia 2015 Engine Operators Manual Free and Paid eBooks

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 - ePub, PDF, MOBI, and More
 - Freightliner Cascadia 2015 Engine Operators Manual Compatibility with Devices
 - Freightliner Cascadia 2015 Engine Operators Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Freightliner Cascadia 2015 Engine Operators Manual
 - Highlighting and Note-Taking Freightliner Cascadia 2015 Engine Operators Manual
 - Interactive Elements Freightliner Cascadia 2015 Engine Operators Manual
- 8. Staying Engaged with Freightliner Cascadia 2015 Engine Operators Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Freightliner Cascadia 2015 Engine Operators Manual
- 9. Balancing eBooks and Physical Books Freightliner Cascadia 2015 Engine Operators Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Freightliner Cascadia 2015 Engine Operators Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Freightliner Cascadia 2015 Engine Operators Manual
 - Setting Reading Goals Freightliner Cascadia 2015 Engine Operators Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Freightliner Cascadia 2015 Engine Operators Manual
 - Fact-Checking eBook Content of Freightliner Cascadia 2015 Engine Operators Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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