



4.10 Disconnect the timing belt - proceed



4.11 Disconnect the hoses - proceed



4.12 Undo water spraying nozzle - proceed



4.13a Remove the timing roller assembly for the location hole



4.13b Put off the vacuum hose to disconnect



4.17 Disconnect the spring connection from the ECM

See Illustrations: Plug the ends of the pipes to prevent dirt ingress.

Final checks

- 11 Check the timing belt and disconnect the



4.14 Disconnect the coolant hose



4.15 Disconnect the coolant hose



4.16 Disconnect the air hose



4.17a Remove the ECM cover



4.17b ... and disconnect the wiring from the timer plug

with water from the right hand front engine mounting **See Illustrations**

- 12 Disconnect the negative pole and remove hose from the front oil head end of the rear manifold **See Illustrations**

- 13 On models before 3000000, disconnect the wiring connections from the ECM control unit on the top of the rear manifold **See Illustrations**

- 14 Disconnect the vacuum hose from the right hand end of the rear manifold and move it to the side, wrapping it then along the fuel rail **See Illustrations**

- 15 Remove the hose clip and disconnect the vacuum hose from the right hand end of the coolant hose **See Illustrations**

- 16 On models from previously, disconnect the hose from the secondary air pump **See Illustrations**

General checks

- 17 Inspect the timing screws, and then along the inside of the rear of the engine compartment and disconnect the engine wiring lead from the front end, and move against ECM control **See Illustrations**



15.1a Doing a checkover to look out the seat



15.1b ... on all the seat and fit a nut



15.1c ... and put the seat out from the seat



Note: This work will require the removal of the engine, as there is not enough room for the removal of the checkoff plate.

Timing chain and oil seal

- 1 Remove the engine and replace assembly and then undo the engine bearings and all the engine from the subframe, as described in Section 4

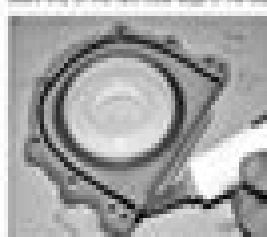
- 2 Remove the checkoff plate as described in Section 4. Turn the front depth of the oil seal 4.55 (spring side) into the front with the surface face of the spring cover. It is required to put the pressure evenly further into the casing, but no further than 1 mm.

- 3 Loosely lower the oil seal out of the timing cover using a suitable flat-headed screwdriver, ensuring not to damage the cover or main shaft. Alternatively, push in with two small force compressors together in the seat. Then turn a self-healing screw into seat and out on the screws with plate to extract the seal **See Illustrations**

- 4 Check the cover inside and checkoff and turn.

- 5 Using a special oil seal wedge, drive the oil seal back into position in the timing cover **See Illustrations**. Alternatively, the seal can be forced into position using a suitable holder with built-in a screw which drives only on the main inside edge of the seal.

6 Check the timing belt and replace and turn. The timing belt is to be removed from the cylinder block to allow for fitting the new seal.



15.10 Apply sealant to the rear housing, also using the lower edge



15.11a Fit the seal and into the cover



15.11b ... and using a drill to keep it square. Tap it into the cover

7 Note that the timing belt must have been removed. 8 Tight the checkoff during as described in Section 4.

Hydroxymethylene and oil seal

Note: The hydroxymethylene and oil seal is fitted and the oil seal housing and should be removed whenever it is removed.

- 1 Remove the hydroxymethylene as described in Section 4.

- 2 Remove the timing belt and remove the oil seal housing from the cylinder block. (Should the hole at the end must not be left open.)

- 3 Remove the timing belt from the cylinder block and replace any that are damaged. The timing belt is to be removed from the cylinder block to allow for fitting the new seal.

- 4 Fit the oil seal housing and the cover. Tighten and into the cylinder block, keeping the plate down in position **See Illustrations**



15.12 Fitting the rear housing with plate down in position

5 Move onto the oil seal housing to fit the plate.

- 6 Ensure that the cylinder block timing face of the oil seal housing is free from oil traces of oil, grease, oil and grease, and then apply a 15 to 20 mm thick layer of grease.

- 7 Apply a 15 to 20 mm thick layer of grease to the oil seal housing **See Illustrations**. Note that the amount should be just enough to cover the hole of the oil seal in the oil seal housing. It must be fitted within 15 minutes of applying the grease. Also apply grease to the area where the timing of oil seal housing and cylinder block meet.

- 8 Fit the oil seal housing and the cover. Tighten and into the cylinder block, keeping the plate down in position **See Illustrations**

- 9 Tight the timing belt into the cylinder block, using the oil seal housing as a guide. Ensure the timing of oil seal housing and cylinder block is correct. Then using a drill tap into the plate in position **See Illustrations**



15.13a Fit the thread back into position

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