DISASSEMBLY AND ASSEMBLY



# REMOVAL OF NO. 1 BOGIE ASSEMBLY

Serial No.: 10685 and up

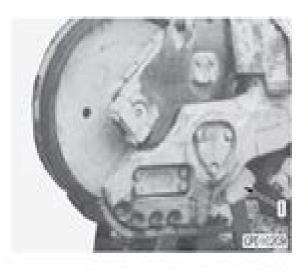
- Loosen track shoe tension.
   For details, see REMOVAL OF TRACK SHOE AS-SEMBLY.
- Operate blade and ripper, and raise chassis to a position where track roller of No. 2 bogie assembly is separated from track link.
  - Set a block between the track roller and the track link to prevent the chassis from coming down.
- Fit eyebolts to holes of pad mounting bolt (M12 x 2) portion at rear of No. 1 bogie assembly, and raise No. 1 bogie assembly (1).
- Put steel plate between track shoe and roller, then loosen roller cap bolts (2) approx. 20 mm. (Both inside and outside)
- Tap end face of shaft (3) with hammer and remove track roller assembly (4).
  - There is a dowel pin on the near side of the track roller assembly, so be careful not to break it.

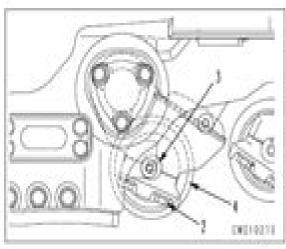
(Dowel pin insertion tolerance: 5 - 6 mm)

Remove roller cap bolt (2), then put track roller assembly (4) on steel plate, and pull out.



Track roller assembly : 240 kg





# Komatsu D475a 3 Service Repair Workshop Manual

**Yicheng Fang** 

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