

# 2

## General Operating Instructions

### Mechanism Removal

Figure 2.1 illustrates the machine as viewed from the rear with the back door removed. In order to remove the mechanism from the case, the first step is to remove the back door by opening the Mills lock. It should be noted that the standard Mills key fits with either side up, however, only one of these two ways will enable the key to turn. In recent years the Mills locks have become collectors' items and are valuable in themselves. Consequently, many Mills machines will be found using newer and different lock/key sets.



Figure 2.1

After the back door has been removed, the top rear section of the case, commonly referred to as the back top or bonnet, is removed by lifting the two catches on each side of the case as shown in Figure 2.1.

Next remove the two thumb screws, if they are present, which are located at the back right and left side of the mechanism base. In most instances these thumb screws will be missing because their presence makes it awkward to remove the mechanism; they are neither necessary nor desirable for home use. Lift the two side clamps up and off the mechanism base, as illustrated in Figure 2.2. These clamps, for both the top back and the base, have flat holding springs to keep them in an extended or up position and free from the

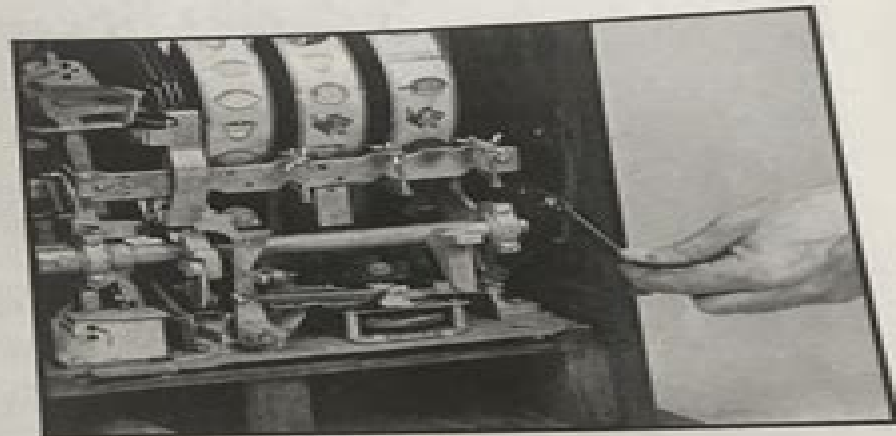


Figure 2.2

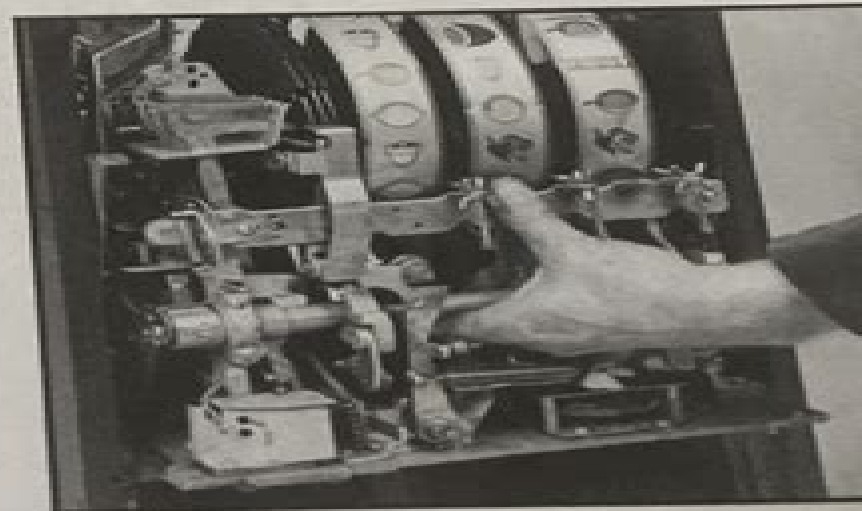


Figure 2.3

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**GM Corporation**



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