

5. EXTERNAL PARTS (Left-hand Side)

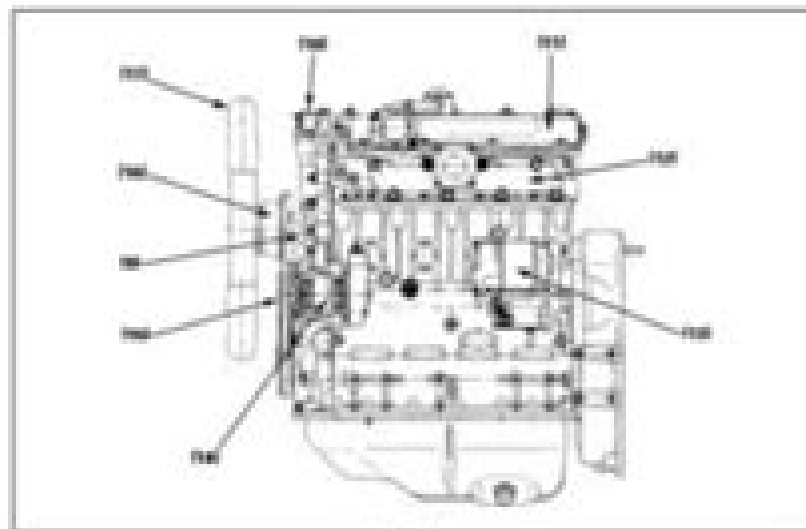


Fig. 100



100 Water Pump

101 Thermostat and Water Outlet Pipe

102 Cylinder Head Cover

103 Exhaust Manifold

104 Starter

105 Generator

106 Fan Pulley

107 Fan Belt

108 Cooling Fan

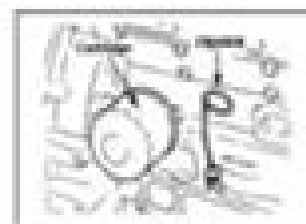


Fig. 101



Oil Filter

Oil Filter Cartridge

1. Insert the dipstick.
2. Insert the cartridge with a filter wrench (never rotate wrench).
3. Apply engine oil thinly to the gasket of the cartridge.
4. Screw in the cartridge until the gasket comes into contact with the seat, and then tighten it by giving it about 20 turns.

Reference: Tightening torque 1.2 to 1.8 kgm
0.9 - 1.3 ft.lb, 8.0-12.0



Fig. 102



Injection pump

Align the two (2) holes in the fuel cut lever and the governor and lock into place with a pin.

This will center and hold the control link for the installation of the injection pump.

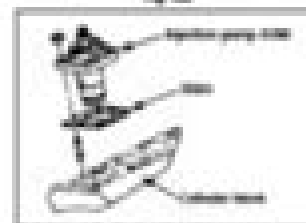


Fig. 103



Insert a new shim with the same thickness as the one that was removed. Refer to the maintenance section on shim selection.



Fig. 104



Insert the injection pump making sure the rack pin is in the groove of the control rack before tightening the injection pump to the specified torque.

kgm-ft. lbs./

Tightening torque	1.0 - 2.0 (0.8 - 27.0)
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Remove the rack pin that attach is inserted into the fuel cut lever, and then confirm that the fuel cut lever moves smoothly.

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 - The Rise of Digital Reading Isuzu 4lc1 Manual Electrical
 - Advantages of eBooks Over Traditional Books
2. Identifying Isuzu 4lc1 Manual Electrical
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Isuzu 4lc1 Manual Electrical
 - User-Friendly Interface
4. Exploring eBook Recommendations from Isuzu 4lc1 Manual Electrical
 - Personalized Recommendations
 - Isuzu 4lc1 Manual Electrical User Reviews and Ratings

- Isuzu 4lc1 Manual Electrical and Bestseller Lists
- 5. Accessing Isuzu 4lc1 Manual Electrical Free and Paid eBooks
 - Isuzu 4lc1 Manual Electrical Public Domain eBooks
 - Isuzu 4lc1 Manual Electrical eBook Subscription Services
 - Isuzu 4lc1 Manual Electrical Budget-Friendly Options
- 6. Navigating Isuzu 4lc1 Manual Electrical eBook Formats
 - ePub, PDF, MOBI, and More
 - Isuzu 4lc1 Manual Electrical Compatibility with Devices
 - Isuzu 4lc1 Manual Electrical Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Isuzu 4lc1 Manual Electrical
 - Highlighting and Note-Taking Isuzu 4lc1 Manual Electrical
 - Interactive Elements Isuzu 4lc1 Manual Electrical
- 8. Staying Engaged with Isuzu 4lc1 Manual Electrical
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Isuzu 4lc1 Manual Electrical
- 9. Balancing eBooks and Physical Books Isuzu 4lc1 Manual Electrical
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Isuzu 4lc1 Manual Electrical
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Isuzu 4lc1 Manual Electrical
 - Setting Reading Goals Isuzu 4lc1 Manual Electrical
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Isuzu 4lc1 Manual Electrical
 - Fact-Checking eBook Content of Isuzu 4lc1 Manual Electrical
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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