

Crankshaft Journal Diameter mm(in)

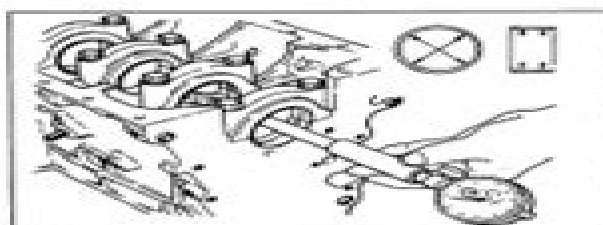
Standard	Limit
69.917 – 69.932 (2.7526 – 2.7531)	69.910 (2.7524)

Crankpin Diameter mm(in)

Standard	Limit
52.915 – 52.930 (2.0833 – 2.0839)	52.906 (2.0829)

Crankshaft Journal and Crankpin Uneven Wear mm(in)

Standard	Limit
0.05 (0.002) or less	0.08 (0.003)



Crankshaft Journal and Bearing Clearance

If the clearance between the measured bearing inside diameter and the crankshaft journal diameter exceeds the specified limit, the bearing and/or the crankshaft must be replaced.



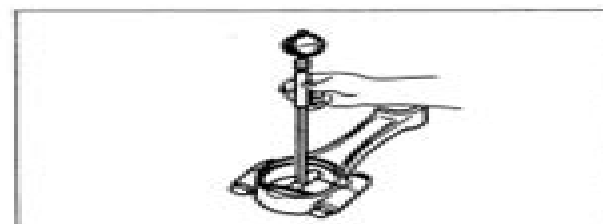
Crankshaft Bearing Cap Bolt Torque

kg·m(lb.ft./N·m)

16.0 – 18.0 (116 – 130/157 – 177)

Crankshaft Journal and Bearing Clearance mm(in)

Standard	Limit
0.031 – 0.063 (0.0012 – 0.0025)	0.11 (0.0043)



Connecting Rod Bearing Inside Diameter

1. Install the bearing to the connecting rod big end.
2. Tighten the bearing cap to the specified torque.

Connecting Rod Bearing Cap Bolt Torque

kg·m(lb.ft./N·m)

2.8 – 3.2 → 45° – 60°
(20 – 23/27 – 31)

3. Use a inside dial indicator to measure the connecting rod bearing inside diameter.

Isuzu 4zb1 Engine Manual

G Orfield



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