

Figure 11. Removing Flexible Disc

1. Lock bearing (bush) (2).
2. Brake flexible disc (3). Break air from the lines after assembly.



- Brake hose nuts: 10 Nm (7.5 lbf·ft).

7. Axle Shaft.
  - Refer to "Axle Shaft Replacement" section in this section.
8. Wheels & Hubs.
  - Refer to WHEELS AND Tires (SEC. 8) in this manual.
9. Axle Lubricant.
  - Refer to MAINTENANCE AND LUBRICATION (MFL, 10) in this manual.

## DIFFERENTIAL CARRIER

## Remove or Disassemble (Figure 12)

1. Propeller shaft (2). Refer to PROPELLER SHAFT (SEC. 4) in this manual.
2. Axle shaft (3). Refer to "Axle Shaft Replacement" section in this section.
3. Differential Carrier (3).
  - Remove the mounting bolts.
  - Support and remove the differential carrier.

## Install or Connect (Figure 13)

NOTES: See "NOTES" on page 44, 45 of this section.

1. Apply fluid gasket to the joining faces of the axle case and carrier, and torque bolts to rated position.
2. Differential Carrier (3).



- Differential carrier bolts: 58 N·m (43 lbf·ft).

3. Axle shaft (3). Refer to "Axle Shaft Replacement" section in this section.
4. Propeller shaft (2). Refer to PROPELLER

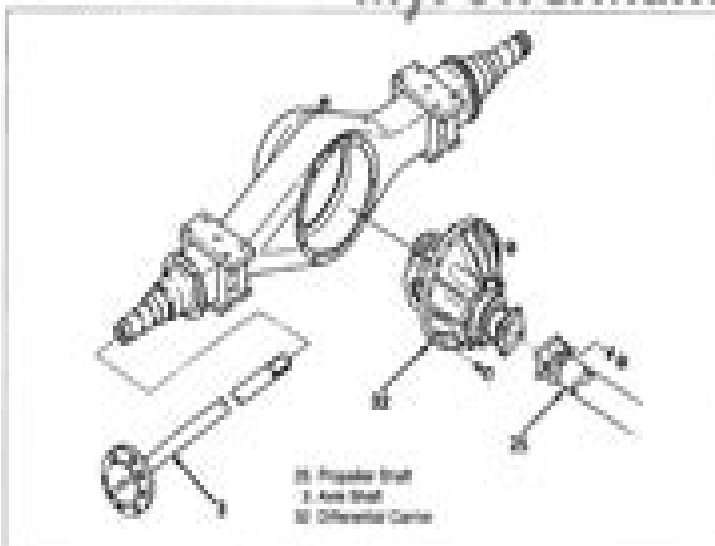


Figure 13. Differential Carrier Assembly

## UNIT REPAIR OF 292 MM / 320 MM DIFFERENTIAL CARRIER ASSEMBLY

## Remove or Disassemble (Figures 14 and 15)

- Mount the carrier housing in a repair stand.



- Scribe a reference mark to the right and left side bearing caps to prevent misalignment (Figure 14).
- Check and record the tooth contact pattern and between 2 the gear set 4 is to be reused.

1. Lock plate (1).
2. Bearing caps (2).
3. Adapter plate (3).

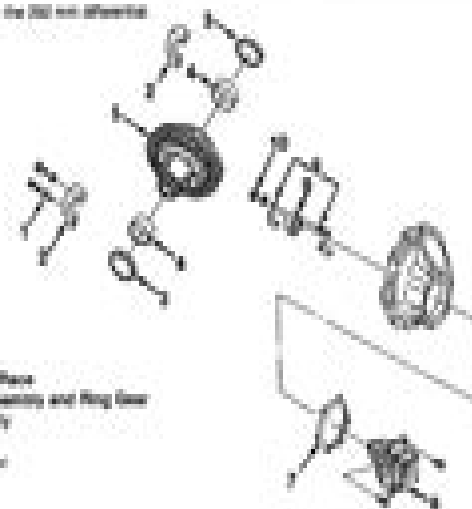
4. Side bearing outer race (4).



- Keep the bearings separate. Do not interchange them.

5. Differential cage assembly and ring gear (5).
6. Drive pinion assembly (6).
  - Put reference marks on pinion assembly and differential cover before removal.
7. Shim (7).
8. Pin bearing retainer (8).
9. Pin bearing (9).

The Adapter is based on the 292 mm differential



1. Lock Plate
2. Bearing Caps
3. Adapter Plate
4. Side Bearings Outer Race
5. Differential Cage Assembly and Ring Gear
6. Drive Pinion Assembly
7. Shim
8. Pin Bearing Retainer
9. Pin Bearing
10. Flange Nut

Figure 14. Differential Carrier Subassembly

# Gmc W4500 Truck Manual

**Ying Liu**



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**Fleet Owner** ,2006      Public Works Manual ,2002      **Transportation & Distribution** ,2000      *Automotive News* ,  
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