Rear Engine Mount Replacement, EPA07 Engines

frame-rail engine mount. See Fig. 2. If needed, repeat the procedure on the other side of the vehicle.

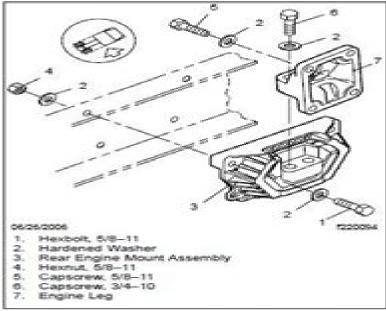


Fig. 2, Rear Engine Mount and Engine Leg.

- 26. Place a jack under the engine shipping stand (or other suitable stand/bracket) attached to the rear of the engine, and gradually raise that side of the engine until the bottom of the engine leg is above the top of the frame rail.
- Remove the four fasteners that hold the rear engine mount to the frame rail. See Fig. 3.
- Remove the rear engine mount from the vehicle.
- If needed, remove the four boits that hold the engine leg to the transmission housing. Remove the engine leg.

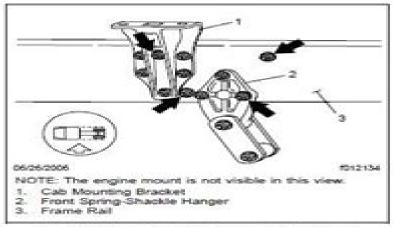


Fig. 3, Engine Mount-to-Frame Rail Fasteners

Installation

- If applicable, install the engine leg on the bell housing. Apply Loctite* 271 (or equivalent) to the threads of the capscrews, and tighten to 320 lbf-ft (434 N m).
- With the engine supported, install the rear engine mount on the frame rail. Install the four 5/8–11 hexbolts with the bolt heads inboard. Tighten the hexnuts 136 lbf ft (184 N-m).
- If applicable, repeat the above procedure on the other side of the vehicle.
- Lower the engine onto the rear engine mount.
- Apply Loctite 271 to the threads of the two 3/4-10 hexbolts. Install them and the hardened washers in the holes of the engine leg and the rear engine mount and tighten to 320 lbf ft (434 N-m).
- Remove the fasteners that hold the engine shipping stand to the side of the transmission, and remove the stand.
- Install the clutch linkage.
- Install the overslung crossmember.
- Install the shifter and shifter boot on the transmission.

Freightliner Columbia Parts Manual

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