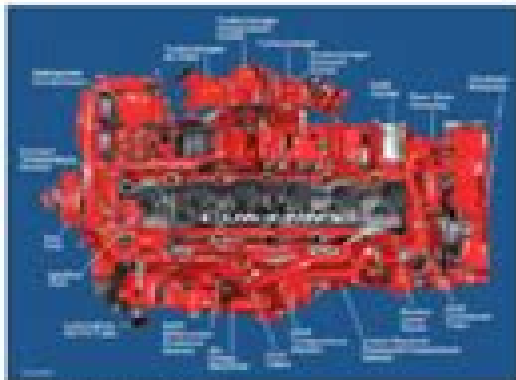


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1. Repair or [replace](#) **Water Inlet Valve Assembly** if damaged.
2. Repeat connecting tubes of DDI, check water supply and venting.

100

NOTE: Turn OFF engine and let 5 minutes cool down before performing the test.

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Abstract

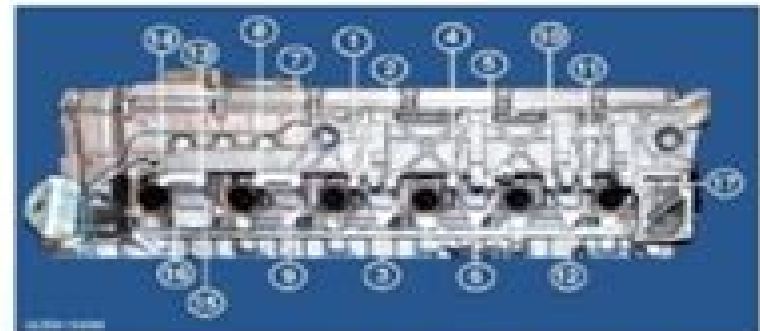


Fig. 10. FCB Center Wave Modulator Assembly With Polymers Sequenced

NOTE: Lubricate connecting tubes with clean oil. Without lubrication tubes will not be fully installed or rubber can be cut.

- Two FHEM water manifold assembly gaskets must be installed.
- BGR cooler water manifold assembly must be installed on cylinder head.
- Install connecting bolts into BGR cooler water manifold assembly. Tighten to [21 Nm \(15 ft-lb\)](#) in sequence. [See Fig. 44.](#)



Freightliner Cascadia 2008 Engine Operators Manual

Daniela Niemeyer



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