

Clutch

25

25-00 Safety Precautions

Safety Precautions in this section apply to all procedures within this group.

DANGER

When working on the vehicle, shut down the engine, set the parking brake, and chock the tires. Before working under the vehicle, always place jack stands under the frame rails to ensure the vehicle can not drop. Failure to follow these steps could result in serious personal injury or death.

25-01 Eaton Fuller Clutch Release Bearing Lubricating

The standard clutch release bearing is sealed and does not require lubrication. If the vehicle is not equipped with a maintenance-free sealed clutch release bearing, lubricate the bearing as follows:

1. Park the vehicle on a level surface. Apply the parking brake, and chock the rear tires.
2. Remove the clutch inspection plate.

NOTE: Some clutch release bearings are equipped with a lubrication extension that extends outside of the clutch housing. It is not necessary to remove the clutch inspection plate when the lubrication extension is used.

NOTE: For lubricating the release bearing, Eaton Fuller recommends a lithium-based high-temperature grease that meets the NLGI grade one or two specification.

3. Wipe the oil away from the grease fitting. See Fig. 1. Use a tire-pressure-type grease gun equipped with the recommended grease, and lubricate the bearing until grease pressure purges

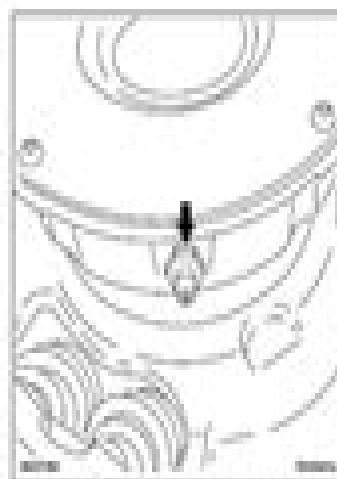
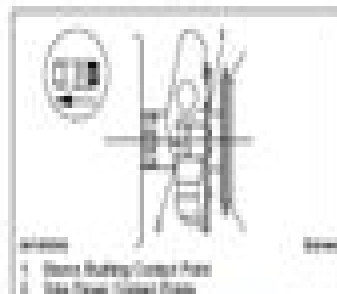


Fig. 1 Release Bearing Grease Fitting

below. Do not use chassis grease or multipurpose lubricants.

4. Wipe off excess grease and apply it to both the roller finger and release bearing contact points. See Fig. 2.



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Clutch

25-02 Eaton Fuller Clutch Release Cross-Shaft Lubricating

WARNING: The maintenance operator performs work on vehicles equipped with mechanical (not hydraulic) clutches.

The clutch release cross-shaft is equipped with two grease fittings in the transmission clutch housing. See Fig. 3 and Fig. 4. Wipe the oil from the grease fittings and lubricate with multipurpose chassis grease.



Fig. 3 Clutch Release Cross-Shaft Grease Fitting



25-03 Clutch Hydraulic Fluid Level Checking

WARNING

The only approved clutch hydraulic fluid (DOT 3 brake fluid) in the clutch hydraulic system. Do not use any different brand of brake fluid. The wrong fluid will damage the rubber parts of the system, causing loss of clutch function and the risk of serious personal injury.

CAUTION

Do not allow the fluid level in the reservoir to go below the MIN line. If too much air enters, the hydraulic system will not operate correctly, and the clutch could be damaged.

If the fluid level is below the MIN line, fill the reservoir with DOT 3 brake fluid until the level reaches the MAX line. See Fig. 5.



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