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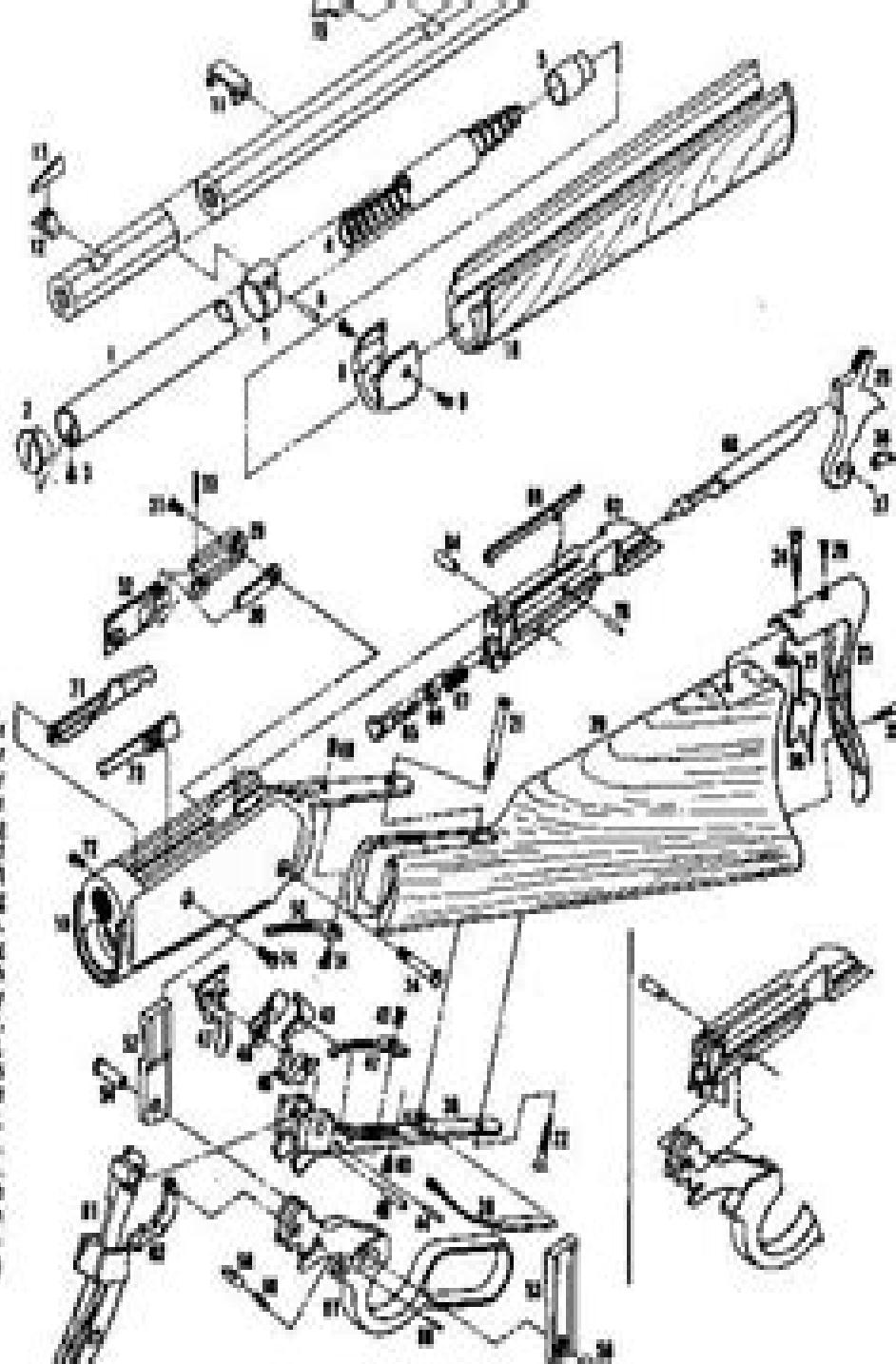
WINCHESTER MODEL 1886

Disassembly—To remove magazine (1), take out mag. mag. plug (2) by removing mag. plug screw (3), fit out mag. spring (4) and follower (5). Press mag. ring pin (6) from ring (7). Pull toward muzzle to remove mag. tube. Remove ring by turning to right or left. Remove tube and top (8) by removing two fore-and-aft screws (9). Remove the tube and (10). Press out fore-and-aft tubes (11). Remove front sight base (12) and front sight (13). Remove rear sight slider (14), rear sight (15) and elevation leaf (16) by turning elevation leaf screw (17). Remove barrel (18) from receiver (19). To disassemble stock (20), remove upper (21) and lower (22) tang screws. Remove buttplate (23) by removing the upper (24) and lower (25) buttplate screw. Remove buttplate side (26) by removing (27) slide spring screw (28).

Disassembly of the receiver consists of removing spring cover base (29) and spring (30) by removing screw (31). To remove spring cover leaf (32), draw out the leaf and lower pin (33). Remove receiver screw (34) and fit hammer (35). Slip up (36), and spring pin (37) set this the upper tang hammer side. The lower tang (38) drops down and out with a self trigger assembly which includes the mainspring (39), mainspring tension screw (40), rear and trigger

spring (41), rear and trigger spring screw (42), rear catch (43), rear catch pin (44), rear (45), lockoff for self trigger (46), trigger (47), and the trigger, rear and lockoff pin (48). Remove carrier stop tension screw (49). Remove carrier stop (50) by removing stop screw (51). Pull down finger lever (52) and using two screwdrivers, remove the right and left head locking bolts (53) and (54) by unscrewing finger lever pin (54) and turning pin screw (55). Remove finger lever pin bushing (56), pull locking bolts down and out. The finger lever has a friction stud (57), friction stud spring (58), removed by drawing out friction stud pin (59). The finger lever, carrier (60) and carrier lock (61) are interlocking. Drop finger lever down until breechblock (62) is locked out of receiver for enough to drive out the lever and breechblock pin (64). Pull breechblock, ejector (65), ejector roller (66), ejector spring (67), firing pin (68), extractor (69) and extractor pin (70), out of the receiver as one assembly. Disassemble the breechblock in numbered sequence as shown on drawing. Remove cartridge guide (71) by removing guide screw (72). Remove slide stop (73) by removing slide stop screw (74).

For assembly, reverse the above procedure.



Manual For Winchester Model 94 Rifle

Robert A. Sadowski



Manual For Winchester Model 94 Rifle:

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The History of Winchester Firearms 1866-1992 Thomas Henshaw, 1993. Photographs and text present the history of the Winchester firearm, including their rifles, shotguns and revolvers, beginning in 1866 to 1992.

General Catalog No. 5 Wm. Frankfurth Hardware Company, 1917.

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, *Caliber .22 Rifles, All Types*, 1944.

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