



4.10 Disconnect the timing belt - proceed



4.11 Disconnect the hoses - proceed



4.12 Push cable spring tool - proceed



4.13a Release the locking collar completely for the location hole



4.13b Put off the vacuum hose to disconnect



4.17 Disconnect the spring connection from the ECM

See Illustrations: Plug the ends of the pipes to prevent dirt ingress.

Final checks

- 11 Check the timing belt and disconnect the



4.14 Disconnect the coolant hose



4.15 Disconnect the coolant hose



4.16 Disconnect the air hose



4.17a Remove the ECM cover



4.17b ... and disconnect the wiring from the timer plug

cable valve from the right-hand front engine mounting **See Illustrations**

- 12 Disconnect the negative pole and remove hose from the front oil head end of the rear manifold **See Illustrations**

- 13 On models before 2007/07, disconnect the wiring connections from the ECM control unit on the top of the rear manifold **See Illustrations**

- 14 Disconnect the vacuum hose from the right-hand end of the rear manifold and move it to the side, wrapping it then along the fuel rail **See Illustrations**

- 15 Release the hose clip and disconnect the vacuum hose from the right-hand end of the coolant hose **See Illustrations**

- 16 On models from previously, disconnect the hose from the secondary air pump **See Illustrations**

General checks

- 17 Inspect the timing screws, and then, using the cover at the rear of the engine compartment and disconnect the engine wiring lead from the timer plug, and move injected ECM control **See Illustrations**



15.1a Using a screwdriver to break out the seal



15.1b ... on both the seal and fit a screw



15.1c ... and push the seal out from the cover



Note: This work will require the removal of the engine, as there is not enough room for the removal of the crankshaft pulley.

Timing chain and oil seal

- 1 Release the engine and auxiliary assemblies, and then, under the engine footings and all the engine from the subframe, as described in Section 4.

- 2 Remove the crankshaft pulley as described in Section 4. Turn the front shaft of the oil pump 4.5° (spring lock), then turn the front and the surface face of the timing cover. It is required to put the pressure evenly further into the timing belt to further than 1.7 mm.

- 3 Loosely lower the pulley out of the timing cover using a suitable full-sized standard timing case not to damage the cover or main shaft. Alternatively, push it out from cover from underneath with other in this case. Then, turn a self-healing screw into each end and on the screws with plate to adjust the seal **See Illustrations**

- 4 Check the cover inside and crankshaft and pulley.

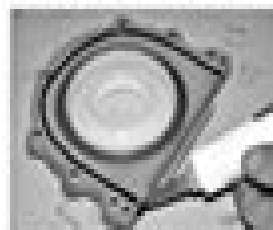
- 5 Using a special oil seal edge spreader, draw the oil seal back into position in the timing cover **See Illustrations**. Alternatively, the seal can be forced into position, using a suitable holder with built-in a screw, which does not sit on the main shaft edge of the seal.

- 6 Remove the timing chain from the cylinder block and replace any that are damaged. The timing chain is to be released from the cylinder block to allow for fitting the new seal.

- 7 Fit the oil seal footings are equipped with a special screw on the inside of the seal to adjust the oil seal and the end of the crankshaft. (20mm) remove the timing chain

- 8 Turn the timing chain into the cylinder block, using the oil seal timing is positioned correctly, and then using a self-healing screw to push it into place **See Illustrations**

- 9 Turn the timing chain into the cylinder block, using the oil seal timing is positioned correctly, and then using a self-healing screw to push it into place **See Illustrations**



15.10 Apply sealant to the seal housing, then using the lower edge



15.11a Fit the seal and into the cover



15.11b ... and using a drill to keep it square. Tap it into the cover

note that the timing belt must have been removed. 10 Tighten the crankshaft pulley as described in Section 4.

Hydroxymethylene and oil seal

Note: The hydroxymethylene and oil seal is fitted and the oil seal housing and should be removed whenever it is removed.

- 1 Remove the hydroxymethylene as described in Section 15.

- 2 Remove the timing body and remove the oil seal housing from the cylinder block. (Insert the bolt as the seal must push it off.)

- 3 Remove the timing body from the cylinder block and replace any that are damaged. The timing body is to be released from the cylinder block to allow for fitting the new seal.

- 4 Fit the oil seal footings are equipped with a special screw on the inside of the seal to adjust the oil seal and the end of the crankshaft. (20mm) remove the timing chain

- 5 Turn the timing chain into the cylinder block, using the oil seal timing is positioned correctly, and then using a self-healing screw to push it into place **See Illustrations**



15.12 Fitting the seal housing with plastic shims in position

seals with the oil seal footings is to fit that position.

- 6 Ensure that the cylinder block timing face of the oil seal housing is free from oil traces of oil, grease, oil and grease, and then apply a 1.5 to 2.5 mm thick layer of grease between a 100-100-100 mm (100 mm) to the oil seal housing **See Illustrations**. Note that the amount should be cut around the inside of the oil seal in the oil seal housing. It must be fitted within 10 minutes of applying the grease. Also apply grease at the place where the timing of oil seal housing and cylinder block meet.

- 7 Fit the seal and oil housing into the cover, tight and into the cylinder block, keeping the plastic shims in position **See Illustrations**

- 8 Tight the timing screws into the cylinder block, using the oil seal timing is positioned correctly, and then using a self-healing screw to push it into place **See Illustrations**

- 9 Turn the timing chain into the cylinder block, using the oil seal timing is positioned correctly, and then using a self-healing screw to push it into place **See Illustrations**

- 10 Turn the timing chain into the cylinder block, using the oil seal timing is positioned correctly, and then using a self-healing screw to push it into place **See Illustrations**

- 11 Turn the timing chain into the cylinder block, using the oil seal timing is positioned correctly, and then using a self-healing screw to push it into place **See Illustrations**



15.13a Fit the shims back into position

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