

FANUC Series 0i/Model D

COORDINATE SYSTEM		UNIT		FEEDRATE		SPINDLE	
X	-2.0000	mm	mm/min	S	3000	SPINDLE SPEED	
Y	-2.0000	mm	mm/min			SPINDLE SPEED	
Z	0.1000	mm	mm/min	F	0.10	SPINDLE SPEED	

GRAPH	COORDINATE SYSTEM	UNIT
	1. 1.0000 mm	mm
	2. 1.0000 mm	mm
	3. 1.0000 mm	mm
	4. 1.0000 mm	mm
	5. 1.0000 mm	mm
	6. 1.0000 mm	mm
	7. 1.0000 mm	mm
	8. 1.0000 mm	mm
	9. 1.0000 mm	mm
	10. 1.0000 mm	mm

COORDINATE SYSTEM	UNIT
1. 1.0000 mm	mm
2. 1.0000 mm	mm
3. 1.0000 mm	mm
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6. 1.0000 mm	mm
7. 1.0000 mm	mm
8. 1.0000 mm	mm
9. 1.0000 mm	mm
10. 1.0000 mm	mm

Q	N	G	P	7	8	9
X	Y	Z	Q	4	5	6
I	J	K	R	1	2	3
M	S	T	L	-	0	.
F	D	H	B	/	END	2

Manual Guide Fanuc 32i

RC Schank



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