

M91~M98 Mauser Firing Pin Safety Function Check

Preassemble the bolt and verify unloaded chamber status before beginning this check. See figures 46~48. This basic safety function check is essentially the same for all M91~M98 Mauser rifle models.

1. Install the bolt assembly and close and cock the bolt. Rotate the safety lever to the *safe* position.
2. If safety lever cam/cocking piece pickup is stiff, or the lever won't engage, trial adjust the lever cam as discussed in figures 49 and 50.
3. M98 bolt check- if the bolt will open with the safety lever on, inspect the bolt lock cam at the end of the safety lever pivot stem and the cam notch in end of the bolt body. Replace worn or altered parts.

4. Then check cocking piece/trigger sear clearance. The easiest way to do this is to install a min. clearance sear gauge (made from a standard dim. sear body by soldering or *super gluing* a piece of .035" gauge stock to the sear face). Then check as follows:

1. Cock the bolt and place the safety lever in the safe detent. Then pull and release the trigger. The firing mechanism must not *sear click* or jump forward. Should this occur, clearance is less than gauge dim. But, If the trigger sear maintains cocking piece ledge engagement, and the trigger will cycle the trigger sear up/down without contacting or dragging the gauge on the cocking piece sear engagement ledge, clearance is greater than .035". With military type triggers and firing pin safety systems, .035" is suggested as a min. sear/cocking piece ledge clearance working specification. More than half of actions checked have had somewhat greater clearance. See example in figure 47.

2. If sear clearance is less than min., recheck with a serviceable, correct model type cocking piece.

3. If this doesn't eliminate the problem, a minus parts tolerance problem exists. Remedy by adjusting the cocking piece engagement ledge to .035"+ clearance on the mill and rehardening the ledge surface.

4. Always recheck sear clearance and function after cocking piece and/or trigger sear replacement.

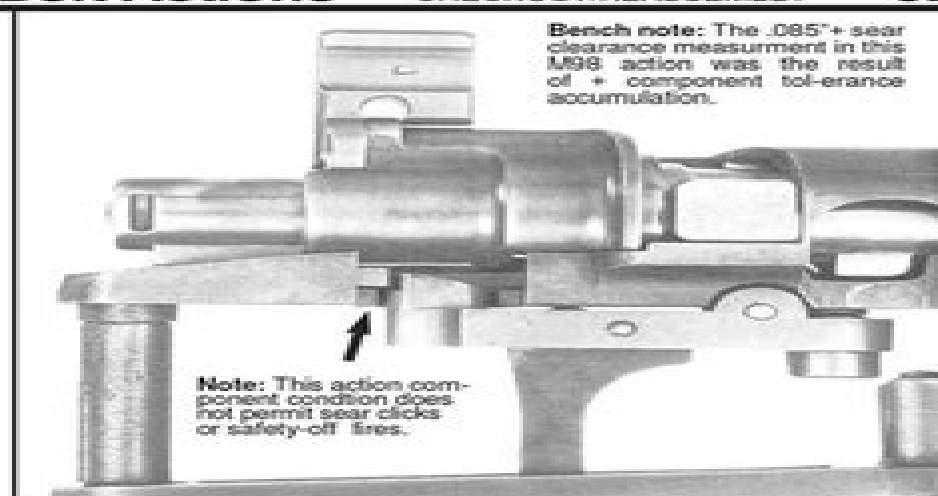


Figure 47- Shows a cocking piece in a cutaway M98 action set back by rotating the safety lever to *disassembly* position. Cocking piece ledge/trigger sear clearance is .085" + in this action. In serviceable M98 actions, sear clearance is typically the same in both the *safety* and *disassembly* detents. In the safety lever disassembly position the bolt can be cycled to check both sear engagement and clearance.



Figure 48- Shows the trigger sear in a cutaway M98 action blocked by cocking piece ledge overtravel that occurred when the trigger was cycled while the safety lever was in the safe position. This condition was caused by an altered top cocking piece safety lever engagement corner which reduced cocking piece/trigger clearance to less than zero. Note that this disconnects and blocks the trigger sear.

M98 Mauser Manual

L Reisser



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Reloading Manual Number 11, 1991

The Redwood Stumper 2001-2009 Paul Feist, **The Mauser M91 Through M98 Bolt Actions** Jerry Kuhnhausen, 1991

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