

### Checking Wheel Speed

The pump output and general efficiency of the drive system may be checked by raising the machine off the ground and checking the wheel speeds using a chronograph meter.

#### **WARNING**

The following procedures require the machine to be doublet (wheels raised off the ground, work function disconnected etc.) while the work is carried out.  
ENR 600

Raise the machine safely into doublet, so that all four wheels are clear of the ground. Ensure that the machine is stable.

Stick a piece of reflective tape on a wheel rim. Start the engine and run at maximum speed then operate the drive control. Measure the speed of wheel rotation in each direction when about 14.31 inches. An allowance of 2% above the figure is permissible. Check the speed of the wheels on the opposite side of the machine.

Note that excessive wheel speed may result in cooling problems due to overloading of the hydraulic oil.

#### Adjustment - Semi-Machines

If necessary the appropriate adjusting screws should be adjusted in 1 turn at a time until the correct wheel speed is achieved. Stop the engine while adjustment is carried out.

- 1 Remove the seal and flange to expose the pump.

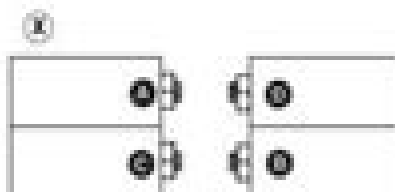
**Note:** Diagram B shows servo pump up to machine no. 070004. Illustration Y shows servo pump from machine no. 070001.

- 2 If the left hand wheels are rotating too fast in forward or reverse, screw in adjusters B (forward) or D (reverse) to achieve the correct speed. If the right hand wheels are rotating too fast, screw in adjusters A (forward) or C (reverse).

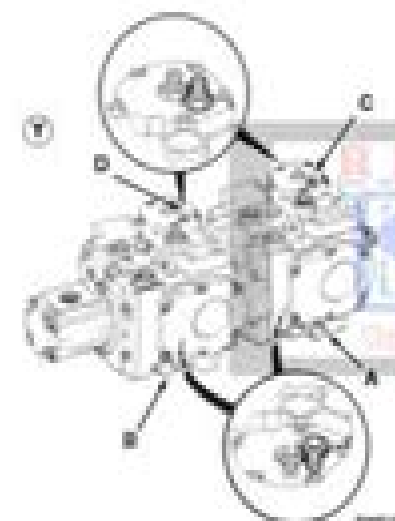
If all four wheels rotate slowly and cannot be corrected by adjustment, the most likely cause would be internal wear of the hydraulic pump.

If the wheel speed is slow on one side only, the cause could be a faulty valve or a faulty motor. Carry out procedure on page 13-12 to determine which is faulty.

Following the procedure, further small adjustments may be required to achieve correct straight line travel (see pages 13-43 and 13-44).



The diagram above shows the servo units when viewed from the side door of the cab.



#### Adjustment - Manual Machines

If the correct wheel speed cannot be achieved, check that the control linkage is correctly adjusted and pump maximum pump speed.

To adjust for correct straight line travel on manual machines, refer to page 13-7.

If maximum pump speed is achieved and the wheel speed is still correct, the pump or motor could be faulty. Carry out procedure on page 13-12 to determine which is faulty.

### Machine veers to one side when travelling.

This condition may be corrected by adjusting the pump servo units but before attempting this, carry out the following preliminary checks.

- |   |   |
|---|---|
| <p><b>Check tyre pressures and condition</b></p> <p><b>Check chain tension</b></p> <p><b>Check brake release pressure, seal failure</b></p> | <p>The pressure of the tyre may be slow in one or both tyres on one side of the machine may be near and the other tyre worn. In both these cases the riding circumference of the tyre will be unequal causing the machine to veer to one side.</p> <p>Chains which are tensioned unequally will cause the machine to veer to one side. Always adjust the tension on all four chains, never just one.</p> <p>Low pressure or faulty seals may cause the brake to drag on one side. Check the pressure of the anti-suck valve. Check the seal by using a hand pump to increase the brake and see if the pressure holds.</p> <p><b>Check the drive joystick</b> Check that the joystick spools are not sticking and are correctly operated by the lever.</p> |
|---|---|

**Note:** If the fault cannot be rectified by any of the above checks or equipment, then either the pump or motor could be faulty. To identify which, keep the motor free flow at the pump (see page 13-12). If the machine now veers in the opposite direction then the pump is faulty. If the machine continues to veer in the same direction the motor is faulty.

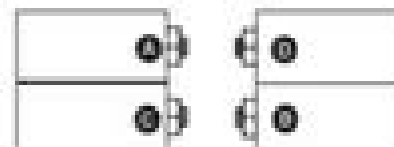
#### Servo unit adjustment - machines up to serial no. 070004

The diagram shows the multi pump servo units when viewed from the side door of the cab.

**Note:** The servo unit adjuster screws are normally set to allow 1 inch play when pump pedal is at full stroke. Therefore it is not stated above it is necessary to screw in the grub screws by approximately 1 mm before adjustment can take place.

If the machine does not travel in a straight line, proceed as follows:

Fault	
1 Machine veers excessively to left in forward travel	Loosen locknut on adjuster screw A, screw in grub screw approx. 1mm and tighten locknut. Try machine, keep adjusting 1 turn at a time until straight line travel is achieved.
2 Machine veers excessively to right in forward travel	Proceed as for fault 1 but adjust screw B.
3 Machine veers excessively to left in reverse travel	Proceed as for fault 2 but adjust screw C.
4 Machine veers excessively to right in reverse travel	Proceed as for fault 3 but adjust screw D.



# La 165 Service Manual

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