



### (3) HST Pedal Position



### Checking and Adjusting HST Neutral Position

#### ⚠ CAUTION

- Park the tractor on a flat place and keep all the levers at neutral position.
  - Jack up the engine tractor and bring it in the 2WD mode.
1. Fit the HST mechanism first and then exterior components until the engine can get started.
  2. Remove the hex. socket head plug from F and R ports.
  3. Assemble adapter C (07916-50371) and thread joint (07916-50341) with the gasket between them.
  4. Install the assembled adapter C and thread joint F and R ports.
  5. Measure the F and R HST charge pressures. Place 5 MPa (50 kgf/cm<sup>2</sup>, 725 psi) gauges on the two spots in the photo.
  6. Lift the entire steps, as shown below, so that the piston can be adjusted.
  7. If any of the servo piston parts has been replaced, readjust the HST neutral position, referring to the dimension A of the servo piston adjusting screw (2).
  8. Start the engine and measure the F and R charge pressures. Now adjust the piston neutral position so that the F port side pressure and the R port side one be the same. (Take the measurement with the engine rpm at MAX.).
  9. Finally lock the piston adjusting nut and fit the exterior components.

|                           |               |                                                                    |
|---------------------------|---------------|--------------------------------------------------------------------|
| Differential pressure F-R | Factory spec. | -0.2 to +0.2 MPa<br>-2 to +2 kgf/cm <sup>2</sup><br>-20 to +20 psi |
|---------------------------|---------------|--------------------------------------------------------------------|

#### Condition

- Engine speed : Maximum Speed
- Oil Temperature : 45 to 55 °C (113 to 131 °F)

#### (Reference)

- Dimension A : 19.4 mm (0.764 in.)

- |                     |                  |
|---------------------|------------------|
| (1) Cap Nut         | F : Forward Side |
| (2) Adjusting Screw | R : Reverse Side |
| (3) Lock Nut        |                  |
| (4) Cover           |                  |
| (5) Servo Piston    |                  |
| (6) Spring          |                  |

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### HST Pedal

#### ■ NOTE

- When removing the HST pedal carry out the following adjustment.

1. Adjust the rod length L so that the face of the HST pedal A becomes horizontal.
2. After adjusting the HST pedal perform "Mode K" (Refer to "4. CHECKING AND ADJUSTING" at "9. ELECTRICAL SYSTEM" section).

#### (Reference)

- Rod length L : 141 mm (5.55 in.)

- |               |                       |
|---------------|-----------------------|
| (1) HST Pedal | A : Face of HST Pedal |
| (2) Rod       |                       |

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# Kubota L45 Manual

**A Gutmann**



## **Kubota L45 Manual:**

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### Table of Contents **Kubota L45 Manual**

1. Understanding the eBook Kubota L45 Manual
  - The Rise of Digital Reading Kubota L45 Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Kubota L45 Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Kubota L45 Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota L45 Manual
  - Personalized Recommendations
  - Kubota L45 Manual User Reviews and Ratings
  - Kubota L45 Manual and Bestseller Lists

5. Accessing Kubota L45 Manual Free and Paid eBooks
  - Kubota L45 Manual Public Domain eBooks
  - Kubota L45 Manual eBook Subscription Services
  - Kubota L45 Manual Budget-Friendly Options
6. Navigating Kubota L45 Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Kubota L45 Manual Compatibility with Devices
  - Kubota L45 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Kubota L45 Manual
  - Highlighting and Note-Taking Kubota L45 Manual
  - Interactive Elements Kubota L45 Manual
8. Staying Engaged with Kubota L45 Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Kubota L45 Manual
9. Balancing eBooks and Physical Books Kubota L45 Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Kubota L45 Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Kubota L45 Manual
  - Setting Reading Goals Kubota L45 Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota L45 Manual
  - Fact-Checking eBook Content of Kubota L45 Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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