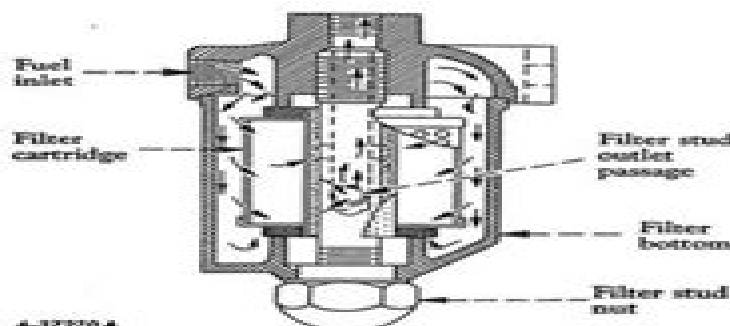


A clogged element causes a pressure drop within the filter with consequent vaporization of the fuel which may cause freezing at the filter and engine starvation for fuel due to liquid passages being required to pass gaseous fuel.

The filtering element is composed of treated paper with cork gaskets cemented to each end and should be cleaned or replaced when it is indicated that it is clogged sufficiently to restrict the flow of fuel. The filter element should be handled carefully so as not to crush or crack the sides of element. In reassembling the filter make certain the contact surfaces of the bowl gasket and the fiber washer on the filter and stud nut are clean. Replace the bowl gasket and fiber washer with new ones if necessary. The filter should be air tested at a pressure of 150-175 pounds per square inch to check for possible leaks at the gasket.

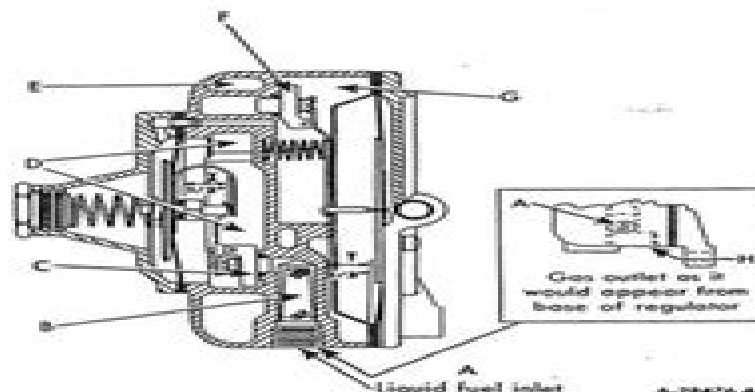


Illustr. 3
Cutaway view of liquefied petroleum fuel filter showing passage of fuel inside and outside of filter cartridge.

Regulating Unit

From the filter the liquid fuel is piped to the regulating unit. See Illustr. 4. This unit's function is to reduce the pressure of the liquid LP gas in the tank to about four pounds, and to convert the liquid fuel into a gas. This gas pressure is then reduced through a second regulator within the unit to slightly below atmospheric pressure. The carburetor takes the gas from the regulator unit in whatever quantity is required to meet engine power demands, and thoroughly mixes it with air to create a combustible mixture. Heat must be applied to vaporize the butane-propane and to

prevent freezing of the regulator parts. The required heat is supplied by the hot water of the engine cooling system. Coolant is taken from the rear of the engine cylinder head where it is the hottest and passed through a core in the regulator. The outlet coolant is piped to the intake side of the water pump to assure good circulation. The engine is started from the vapor on top of the liquid fuel in the tank, so no initial heat is required. For starting purposes the regulator is used to control vapor pressure only so it does not require heat for vaporization.



Illustr. 4
Cross-section of regulator-vaporizer unit.

LP gas from the fuel tank enters the unit at "A" (Illustr. 4), passes through the strainer "B" and is reduced from tank pressure to approximately four pounds per square inch at the high-pressure reducing valve "C". Fuel passing through the reducing valve expands very rapidly in the vaporizing chamber "D" when it is converted into a gas. In starting the engine, vapor is taken from the top of the tank. The heat for continuous vaporization is supplied from the engine's coolant system which is jacketed through passageway "E" around the vaporizing chamber "D". The vaporized gas then passes through the low-pressure reducing valve "F" and into the low-pressure chamber "G". It is then drawn off through the gas outlet "H" to the carburetor where the gas is mixed with air in correct proportion for ideal combustion.

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JS Bruner



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