

Machine Status Window



Graphic Window



Program Window

```

1  O0000 L/CHC.MK/02.0/3
2  G1700 G000 L120.00
3  G1710 G1 F100.000 G1.000 G1.000 G1.000 G1.000 G1.000
4  T01
5  G1740 G10 L1. F1000.0000 G100.0000 G1.000 G1.000 G1.000
6
7  G1700 T1.00.00.00.00
8  G1702 MPT.1 WCL.071000 F100.150.00.070. F100.00.
   LB.00. T1.
9  M1. LB.00. T1.00.
10 G1703 MPT.100000 W-070.07000 F100.150.00000
   J-00.000000 F100.11.00. T1.013.00.
11 G1700
12
13 G1700 T1.00.00.00.00
14 G1702 MPT.1 WCL.071000 F100.150.00.070. F100.00.
   LB.00. T1.
15 G1703 MPT.100000 W-070.07000 F100.150.00000
   J-00.000000 F100.11.00. T1.013.00.
16
17 G1700
18 M01

```

Program window displaying the CNC program code (G-code) for the current operation.



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Victor M. Corman



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