

b. DISASSEMBLY/REASSEMBLY

WARNING

- Remove the drain bolt and drain the carburetor before disassembling. Fuel vapor or spilled fuel may ignite.

NOTE

- Clean the outside of the carburetor before disassembly.

PILOT JET**REASSEMBLY:**

- Clean thoroughly with compressed air before installation.
- Lightly lubricate the O-ring to ensure easy installation into carburetor body.

**THROTTLE STOP SCREW**

ADJUSTMENT: P. 3-6

CARBURETOR BODY

CLEANING: P. 6-4

PILOT SCREW**REASSEMBLY:**

Inspect for wear or damage before installation.

ADJUSTMENT: P. 3-6

MAIN NOZZLE**REASSEMBLY:**

Clean thoroughly with compressed air before installation.

**MAIN JET****REASSEMBLY:**

Clean thoroughly with compressed air before installation.

MAIN JET NUMBER:
P. 2-3, 4

MAIN JET**FLOAT****REASSEMBLY:**

Check for smooth movement after installation.

SET BOLT**DISASSEMBLY:**

After assembly, check for any sign of fuel leakage.

FUEL DRAIN BOLT**FUEL VALVE****CHOKE LEVER****CHOKE PLATE****SEDIMENT CUP****REASSEMBLY:**

Clean thoroughly with solvent before installing.

CLEANING: P. 3-7

FLOAT VALVE**REASSEMBLY:**

Check for worn float valve seat, float valve or weak spring before installation.

**VALVE SEAT****FLOAT VALVE**

OK



REPLACE

c. INSPECTION

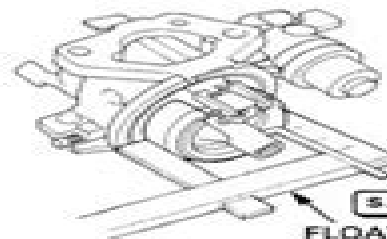
• **FLOAT LEVEL HEIGHT**

Place the carburetor in the position as shown and measure the distance between the float top and carburetor body when the float just contacts the seat without compressing the valve spring.

Standard float height

13.7 mm(0.54 in)

If the height is out of specification, replace the float and/or the float valve. Recheck the float height.



S. TOOL

FLOAT LEVEL GAUGE
07401-0010000

Honda Gx200 Maintenance Manual

Yan Bai



Honda Gx200 Maintenance Manual:

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Table of Contents Honda Gx200 Maintenance Manual

1. Understanding the eBook Honda Gx200 Maintenance Manual
 - The Rise of Digital Reading Honda Gx200 Maintenance Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Honda Gx200 Maintenance Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Honda Gx200 Maintenance Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Honda Gx200 Maintenance Manual
 - Personalized Recommendations
 - Honda Gx200 Maintenance Manual User Reviews and Ratings
 - Honda Gx200 Maintenance Manual and Bestseller Lists
5. Accessing Honda Gx200 Maintenance Manual Free and Paid eBooks

- Honda Gx200 Maintenance Manual Public Domain eBooks
- Honda Gx200 Maintenance Manual eBook Subscription Services
- Honda Gx200 Maintenance Manual Budget-Friendly Options
- 6. Navigating Honda Gx200 Maintenance Manual eBook Formats
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 - Honda Gx200 Maintenance Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Honda Gx200 Maintenance Manual
 - Highlighting and Note-Taking Honda Gx200 Maintenance Manual
 - Interactive Elements Honda Gx200 Maintenance Manual
- 8. Staying Engaged with Honda Gx200 Maintenance Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Honda Gx200 Maintenance Manual
- 9. Balancing eBooks and Physical Books Honda Gx200 Maintenance Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Honda Gx200 Maintenance Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Honda Gx200 Maintenance Manual
 - Setting Reading Goals Honda Gx200 Maintenance Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Honda Gx200 Maintenance Manual
 - Fact-Checking eBook Content of Honda Gx200 Maintenance Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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