

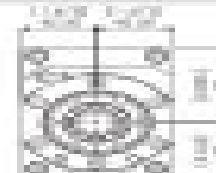
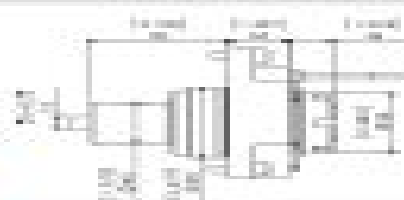
## Live Tooling for Mazak Quick Turn Smart 200M/250M



### ER32 STRAIGHT TYPE

1800 PSI Coolant Flow Capable  
High Torque of 8.8 Nm/ 6550 RPM Max

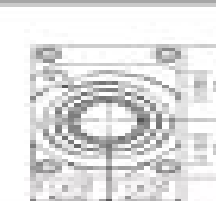
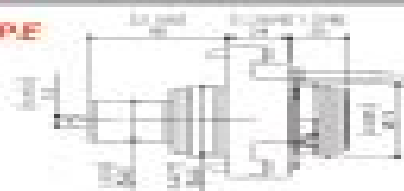
- External Coolant  
Lyndex-Makino Part Number: MCT18-ER32T  
Model ref.: 3857050002
- Internal Coolant  
Lyndex-Makino Part Number: MCT18-ER32T-C  
Model ref.: 3857050002



### MISO QUICK CHANGE STRAIGHT TYPE

1800 PSI Coolant Flow Capable  
High Torque of 8.8 Nm/ 6550 RPM Max

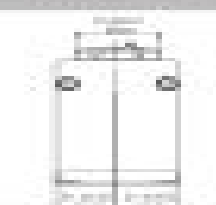
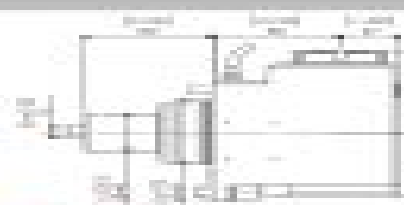
- Lyndex-Makino Part Number: MCT18-MQ-01  
Model ref.: -
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### ER32 90 DEGREE TYPE

1800 PSI Coolant Flow Capable  
High Torque of 7.8 Nm/ 6550 RPM Max

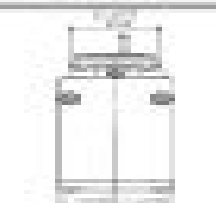
- External Coolant  
Lyndex-Makino Part Number: MCT18-ER32T  
Model ref.: 3857050002
- Internal Coolant  
Lyndex-Makino Part Number: MCT18-ER32T-C  
Model ref.: 3857050002



### MISO QUICK CHANGE 90 DEGREE TYPE

1800 PSI Coolant Flow Capable  
High Torque of 7.8 Nm/ 6550 RPM Max

- Lyndex-Makino Part Number: MCT18-MQ-02  
Model ref.: -
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### Gears for Stability

- Manufactured gears to minimize backlash
- Custom Ground Spiral Drive System maximize torque output
- Recommended ABEC 7 bearings from top FDA analysis ball bearings output energy throughout assembly



### Protective Sealing System

- Labyrinth Seal provides a high pressure multi-layer construction that prevents contaminants and coolant from entering the main chamber

# Mazak Mill Operation Manual

**Ensheng Dong**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

## **Mazak Mill Operation Manual:**

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