

# High-Speed Cutter N 155 PLUS

the programmable all-round model  
with 18.5" color-display



## Description N 155 PLUS

This allrounder with 18.5" color display and touch-screen operation is suitable for all standard cutting jobs. It features automatic graphic programming to ensure a highly-automated process.

Examples of equipment: Graphic operator guidance, with various language packages. Change-over measurement system (metric, inch or shaku). Configurable user interface, OptiKnife knife changing system and many other features.

The High-Speed Cutter POLAR N. 155 is mainly used in the large-size range. Formats up to a diagonal of 1,550 mm can be easily handled and turned in the high-speed cutter. Cutting material with larger formats can only be turned on the front table. The High-Speed Cutter has extensive features in the standard equipment already which can increase the productivity up to 20%. The High-Speed Cutter can be upgraded with peripheral equipment (lift, jogger, buffer, transport grippers, loading and unloading system) to a cutting system.

## Customer benefits

- Extended operating life of the knife as well as faster knife change thanks to POLAR OptiKnife with knife fine adjustment in the lower dead end
- High productivity by a great number of programmable additional functions
- Shortest make ready times thanks to intuitive cutting program generation via block programming or even CompuCut
- Greatest cutting accuracy due to the POLAR-Positioning-System DPS with a mechanical positioning accuracy of 1/100 mm

- Highly reliable in daily use and long lifespan as a result of the stability of the one-piece machine frame, knife drive with worm gear drive and compact closed hydraulic system

## Technical data

Cutting width	1,550 mm   61.02 in
Feeding depth	1,550 mm   61.02 in
Loading height max.	165 mm   6.50 in
Safety clamp pressure	30 daN   66 lbs
Clamp pressure, min.	150 daN   331 lbs
Clamp pressure, max.	6,000 daN   13,228 lbs
Backgauge speed on return way (0 - ...)	300 mm/sec 11.81 in/sec
Knife speed	45 cycles/min
Smallest cut, automatically, without false plate	25 mm   1.38 in
Smallest cut, automatically, with false plate	120 mm   4.72 in

Further technical data are available for download on our website.

# Manual Polar 1st Cutter

**Jianjun Gao**



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## **Table of Contents Manual Polar 1st Cutter**

1. Understanding the eBook Manual Polar 1st Cutter
  - The Rise of Digital Reading Manual Polar 1st Cutter
  - Advantages of eBooks Over Traditional Books
2. Identifying Manual Polar 1st Cutter
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Manual Polar 1st Cutter
  - User-Friendly Interface
4. Exploring eBook Recommendations from Manual Polar 1st Cutter
  - Personalized Recommendations
  - Manual Polar 1st Cutter User Reviews and Ratings
  - Manual Polar 1st Cutter and Bestseller Lists
5. Accessing Manual Polar 1st Cutter Free and Paid eBooks
  - Manual Polar 1st Cutter Public Domain eBooks
  - Manual Polar 1st Cutter eBook Subscription Services

- Manual Polar 1st Cutter Budget-Friendly Options
- 6. Navigating Manual Polar 1st Cutter eBook Formats
  - ePub, PDF, MOBI, and More
  - Manual Polar 1st Cutter Compatibility with Devices
  - Manual Polar 1st Cutter Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Manual Polar 1st Cutter
  - Highlighting and Note-Taking Manual Polar 1st Cutter
  - Interactive Elements Manual Polar 1st Cutter
- 8. Staying Engaged with Manual Polar 1st Cutter
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Manual Polar 1st Cutter
- 9. Balancing eBooks and Physical Books Manual Polar 1st Cutter
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Manual Polar 1st Cutter
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Manual Polar 1st Cutter
  - Setting Reading Goals Manual Polar 1st Cutter
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual Polar 1st Cutter
  - Fact-Checking eBook Content of Manual Polar 1st Cutter
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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