



JOURNEYMAN RIGGER'S REFERENCE CHART

Sling Capacities		MECHANICAL SPLICE IN POUNDS						DESIGN FACTOR 5:1	
Size in inches	WLL	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	WLL	WLL
1/8	1,300	900	2,600	2,200	1,600	1,500	3,300	6.4	6.4
5/16	2,000	1,400	4,000	3,400	2,600	2,500	5,100	8.0	8.0
3/8	2,800	2,000	5,600	4,800	3,600	3,500	7,200	9.6	9.6
7/16	3,800	2,800	7,600	6,600	5,000	4,800	9,800	12.8	12.8
1/2	5,000	3,800	10,000	8,800	7,000	6,800	13,200	16.0	16.0
5/8	6,400	4,800	12,800	11,200	9,000	8,800	15,500	19.2	19.2
3/4	7,800	5,800	15,600	13,600	11,000	10,800	18,800	22.4	22.4
7/8	9,200	6,800	18,400	16,000	13,000	12,800	21,000	25.6	25.6
1	11,200	8,200	22,400	19,600	15,800	15,600	25,200	28.8	28.8
1 1/8	13,200	9,800	26,400	23,200	18,800	18,600	29,400	32.0	32.0
1 1/4	15,200	11,200	30,400	26,800	21,000	20,800	33,600	35.2	35.2
1 1/2	17,200	12,800	34,400	30,000	23,200	23,000	37,800	38.4	38.4
1 3/4	19,200	14,400	38,400	33,200	25,400	25,200	42,000	41.6	41.6
2	21,200	16,000	42,400	36,400	27,600	27,400	46,200	44.8	44.8
2 1/4	23,200	17,600	46,400	39,600	29,800	29,600	50,400	48.0	48.0
2 1/2	25,200	19,200	50,400	42,800	32,000	31,800	54,600	51.2	51.2
2 3/4	27,200	20,800	54,400	46,000	34,200	34,000	58,800	54.4	54.4
3	29,200	22,400	58,400	49,200	36,400	36,200	63,000	57.6	57.6
3 1/4	31,200	24,000	62,400	52,400	38,600	38,400	67,200	60.8	60.8
3 1/2	33,200	25,600	66,400	55,600	40,800	40,600	71,400	64.0	64.0
3 3/4	35,200	27,200	70,400	58,800	43,000	42,800	75,600	67.2	67.2
4	37,200	28,800	74,400	62,000	45,200	45,000	79,800	70.4	70.4
4 1/4	39,200	30,400	78,400	65,200	47,400	47,200	84,000	73.6	73.6
4 1/2	41,200	32,000	82,400	68,400	49,600	49,400	88,200	76.8	76.8
4 3/4	43,200	33,600	86,400	71,600	51,800	51,600	92,400	80.0	80.0
5	45,200	35,200	90,400	74,800	54,000	53,800	96,600	83.2	83.2
5 1/4	47,200	36,800	94,400	78,000	56,200	56,000	100,800	86.4	86.4
5 1/2	49,200	38,400	98,400	81,200	58,400	58,200	105,000	89.6	89.6
5 3/4	51,200	40,000	102,400	84,400	60,600	60,400	109,200	92.8	92.8
6	53,200	41,600	106,400	87,600	62,800	62,600	113,400	96.0	96.0
6 1/4	55,200	43,200	110,400	90,800	65,000	64,800	117,600	99.2	99.2
6 1/2	57,200	44,800	114,400	94,000	67,200	67,000	121,800	102.4	102.4
6 3/4	59,200	46,400	118,400	97,200	69,400	69,200	126,000	105.6	105.6
7	61,200	48,000	122,400	100,400	71,600	71,400	130,200	108.8	108.8
7 1/4	63,200	49,600	126,400	103,600	73,800	73,600	134,400	112.0	112.0
7 1/2	65,200	51,200	130,400	106,800	76,000	75,800	138,600	115.2	115.2
7 3/4	67,200	52,800	134,400	110,000	78,200	78,000	142,800	118.4	118.4
8	69,200	54,400	138,400	113,200	80,400	80,200	147,000	121.6	121.6
8 1/4	71,200	56,000	142,400	116,400	82,600	82,400	151,200	124.8	124.8
8 1/2	73,200	57,600	146,400	119,600	84,800	84,600	155,400	128.0	128.0
8 3/4	75,200	59,200	150,400	122,800	87,000	86,800	159,600	131.2	131.2
9	77,200	60,800	154,400	126,000	89,200	89,000	163,800	134.4	134.4
9 1/4	79,200	62,400	158,400	129,200	91,400	91,200	168,000	137.6	137.6
9 1/2	81,200	64,000	162,400	132,400	93,600	93,400	172,200	140.8	140.8
9 3/4	83,200	65,600	166,400	135,600	95,800	95,600	176,400	144.0	144.0
10	85,200	67,200	170,400	138,800	98,000	97,800	180,600	147.2	147.2
10 1/4	87,200	68,800	174,400	142,000	100,200	100,000	184,800	150.4	150.4
10 1/2	89,200	70,400	178,400	145,200	102,400	102,200	189,000	153.6	153.6
10 3/4	91,200	72,000	182,400	148,400	104,600	104,400	193,200	156.8	156.8
11	93,200	73,600	186,400	151,600	106,800	106,600	197,400	160.0	160.0
11 1/4	95,200	75,200	190,400	154,800	109,000	108,800	201,600	163.2	163.2
11 1/2	97,200	76,800	194,400	158,000	111,200	111,000	205,800	166.4	166.4
11 3/4	99,200	78,400	198,400	161,200	113,400	113,200	210,000	169.6	169.6
12	101,200	80,000	202,400	164,400	115,600	115,400	214,200	172.8	172.8
12 1/4	103,200	81,600	206,400	167,600	117,800	117,600	218,400	176.0	176.0
12 1/2	105,200	83,200	210,400	170,800	120,000	119,800	222,600	179.2	179.2
12 3/4	107,200	84,800	214,400	174,000	122,200	122,000	226,800	182.4	182.4
13	109,200	86,400	218,400	177,200	124,400	124,200	231,000	185.6	185.6
13 1/4	111,200	88,000	222,400	180,400	126,600	126,400	235,200	188.8	188.8
13 1/2	113,200	89,600	226,400	183,600	128,800	128,600	239,400	192.0	192.0
13 3/4	115,200	91,200	230,400	186,800	131,000	130,800	243,600	195.2	195.2
14	117,200	92,800	234,400	190,000	133,200	133,000	247,800	198.4	198.4
14 1/4	119,200	94,400	238,400	193,200	135,400	135,200	252,000	201.6	201.6
14 1/2	121,200	96,000	242,400	196,400	137,600	137,400	256,200	204.8	204.8
14 3/4	123,200	97,600	246,400	199,600	139,800	139,600	260,400	208.0	208.0
15	125,200	99,200	250,400	202,800	142,000	141,800	264,600	211.2	211.2
15 1/4	127,200	100,800	254,400	206,000	144,200	144,000	268,800	214.4	214.4
15 1/2	129,200	102,400	258,400	209,200	146,400	146,200	273,000	217.6	217.6
15 3/4	131,200	104,000	262,400	212,400	148,600	148,400	277,200	220.8	220.8
16	133,200	105,600	266,400	215,600	150,800	150,600	281,400	224.0	224.0
16 1/4	135,200	107,200	270,400	218,800	153,000	152,800	285,600	227.2	227.2
16 1/2	137,200	108,800	274,400	222,000	155,200	155,000	289,800	230.4	230.4
16 3/4	139,200	110,400	278,400	225,200	157,400	157,200	294,000	233.6	233.6
17	141,200	112,000	282,400	228,400	159,600	159,400	298,200	236.8	236.8
17 1/4	143,200	113,600	286,400	231,600	161,800	161,600	302,400	240.0	240.0
17 1/2	145,200	115,200	290,400	234,800	164,000	163,800	306,600	243.2	243.2
17 3/4	147,200	116,800	294,400	238,000	166,200	166,000	310,800	246.4	246.4
18	149,200	118,400	298,400	241,200	168,400	168,200	315,000	249.6	249.6
18 1/4	151,200	120,000	302,400	244,400	170,600	170,400	319,200	252.8	252.8
18 1/2	153,200	121,600	306,400	247,600	172,800	172,600	323,400	256.0	256.0
18 3/4	155,200	123,200	310,400	250,800	175,000	174,800	327,600	259.2	259.2
19	157,200	124,800	314,400	254,000	177,200	177,000	331,800	262.4	262.4
19 1/4	159,200	126,400	318,400	257,200	179,400	179,200	336,000	265.6	265.6
19 1/2	161,200	128,000	322,400	260,400	181,600	181,400	340,200	268.8	268.8
19 3/4	163,200	129,600	326,400	263,600	183,800	183,600	344,400	272.0	272.0
20	165,200	131,200	330,400	266,800	186,000	185,800	348,600	275.2	275.2
20 1/4	167,200	132,800	334,400	270,000	188,200	188,000	352,800	278.4	278.4
20 1/2	169,200	134,400	338,400	273,200	190,400	190,200	357,000	281.6	281.6
20 3/4	171,200	136,000	342,400	276,400	192,600	192,400	361,200	284.8	284.8
21	173,200	137,600	346,400	279,600	194,800	194,600	365,400	288.0	288.0
21 1/4	175,200	139,200	350,400	282,800	197,000	196,800	369,600	291.2	291.2
21 1/2	177,200	140,800	354,400	286,000	199,200	199,000	373,800	294.4	294.4
21 3/4	179,200	142,400	358,400	289,200	201,400	201,200	378,000	297.6	297.6
22	181,200	144,000	362,400	292,400	203,600	203,400	382,200	300.8	300.8
22 1/4	183,200	145,600	366,400	295,600	205,800	205,600	386,400	304.0	304.0
22 1/2	185,200	147,200	370,400	298,800	208,000	207,800	390,600	307.2	307.2
22 3/4	187,200	148,800	374,400	302,000	210,200	210,000	394,800	310.4	310.4
23	189,200	150,400	378,400	305,200	212,400	212,200	399,000	313.6	313.6
23 1/4	191,200	152,000	382,400	308,400	214,600	214,400	403,200	316.8	316.8
23 1/2	193,200	153,600	386,400	311,600	216,800	216,600	407,400	320.0	320.0
23 3/4	195,200	155,200	390,400	314,800	219,000	218,800	411,600	323.2	323.2
24	197,200	156,800	394,400	318,000	221,200	221,000	415,800	326.4	326.4
24 1/4	199,200	158,400	398,400	321,200	223,400	223,200	420,000	329.6	329.6
24 1/2	201,200	160,000	402,400	324,400	225,600	225,400	424,200</		

Journeyman Rigger Study Guide

Hussin A.Rothana



Journeyman Rigger Study Guide:

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U.S. Naval Training Bulletin, 1954 **The Woodenboat**, 2001 *The Complete Rigger's Apprentice: Tools and Techniques for Modern and Traditional Rigging* Brion Toss, 1997-08-01 Combining and updating the renowned Rigger's Apprentice and Rigger's Locker meets the changing face of modern materials and technology while remaining true to rigging's best traditional principles and practices It's much more than a knot book though the knots a sailor needs are all here It's a book for sailors who want the satisfaction and hard cash savings of stepping their own masts inspecting and maintaining their own rigs and turning their own tailsplices and wire eyesplices It is for boatowners who want to replace an entire gang of rigging themselves measuring choosing appropriate wire turning soft eyes leathering and serving It is for bluewater voyagers who want to feel secure in the knowledge that should a shroud carry away far at sea they will be able to repair it The Complete Rigger's Apprentice is also a free roaming collection of useful ideas and tips on everything from supplementing winches with block and tackle to rigging snubbers at anchor to using pantyhose for an emergency fanbelt In short it's the definitive book on the art of rigging written by its most entertaining practitioner

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