





























































ANSI Symbol	ANSI Code	IEC 61082-1 Symbol	IEC Code	Description					
	CCN		NC	Connector contact open		TS		ST	Temperature switch
	CCN		NC	Connector contact closed		LS		SD	Level switch
	CR		RA	Relay contact open		POS		SD	Proximity switch
	CR		RA	Relay contact closed		LT		HL	Inducting light
	TR		KT	Timed contact, N.O. - on delay (TOD)		PL		XS	Plug and socket
	TR		KT	Timed contact, N.C. - on delay (TOD)		CR		KA	Control relay coil
	TR		KT	Timed contact, N.C. - off delay (TOD)		CCN		KM	Connector coil
	TR		KT	Timed contact, N.O. - off delay (TOD)		M		KM	Motor starter coil
	SS		SA	Selector switch		TR		KA	Timer coil
	PS		SB	Pushbutton N.O.		SOL		TV	Solenoid coil
	PS		SB	Pushbutton N.C.		CTR		LC	Electromechanical counter
	PS		SB	Pushbutton momentary break		CB		GF	Circuit breaker
	PL		PL	Liquid level switch		Tr		X1	Terminals (reference)
	FLS		SP	Flow switch		XT		XT	Fused terminals (reference)
	PS		SP	Pressure switch		FU		FU	Fuse protection

Machine Tool Wiring Schematics

ML Morrison



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