10. If you are returning the heater relay board with a warranty claim, be sure to package it in original factory packaging (you must use the packaging from the new board).

Mounting the New Heater Relay Board into the Control Box:

- Line up the connector on the top right of the heater relay board with the connection on the top left of the control board.
- Making sure all the screw holes are lined up, use the lift points in figure 2 and press down firmly to secure the relay board.

Caution: Make sure connections are aligned perfectly!

- Line up metal guard and screw into place.
- Connect the new RED, WHITE, AND BLACK wires from the heater relay board, through the guard slot, to the labeled connections on the main control board.
- 5. Line up cover bracket and screw into place.

Note: Make sure to slide cover bracket into slot in the metal guard.

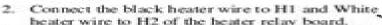


New Relay Board

Connecting the Heater:

 If current heater has flag terminals, cut terminals off black & white wires and strip insulation off by 3/8" as shown.

Caution: Be sure to strip properly to maintain wire integrity.

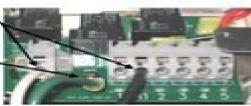


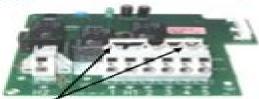
 Connect the green heater ground wire to GND terminal as shown.

Wiring the Line Voltage Conduit to Terminal Block

CAUTION! If the line voltage is wired incorrectly, damage to the control box may occur.

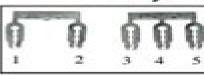
- Locate the wiring instructions on control box cover for your spa model.
- Wire the terminal block (TB-1) as shown on the control box cover.
- Double-check the setting of the Power Jumpers for the spa model and configuration using the control box cover label. Use Power Jumpers from old board if applicable.







Cut 3 pin power jumper to make a 2 pin power jumper. Use 2 pin power jumper across 4 & 5 on 115V converted to 230V models only.



Cut center pin from a 3 pin power jumper. Use power jumpers illustrated on 115V models only.

Completing the Repair.

- Orient the control box cover with the logo right-side-up.
- 2. Secure the cover with the 2 NEW 3/8" SCREWS provided in the kit.
- Close the equipment compartment and secure the door using the screws.
- 4. Reconnect power to spa and test spa functions.

Iq 2020 Control Box Manual

Tao Wei



Reviewing Iq 2020 Control Box Manual: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "Iq 2020 Control Box Manual," an enthralling opus penned by a very acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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Table of Contents Iq 2020 Control Box Manual

- 1. Understanding the eBook Iq 2020 Control Box Manual
 - The Rise of Digital Reading Iq 2020 Control Box Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Iq 2020 Control Box Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Iq 2020 Control Box Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Iq 2020 Control Box Manual
 - Personalized Recommendations
 - Iq 2020 Control Box Manual User Reviews and Ratings

- ∘ Iq 2020 Control Box Manual and Bestseller Lists
- 5. Accessing Iq 2020 Control Box Manual Free and Paid eBooks
 - ∘ Iq 2020 Control Box Manual Public Domain eBooks
 - Iq 2020 Control Box Manual eBook Subscription Services
 - Iq 2020 Control Box Manual Budget-Friendly Options
- 6. Navigating Iq 2020 Control Box Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Iq 2020 Control Box Manual Compatibility with Devices
 - Iq 2020 Control Box Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Iq 2020 Control Box Manual
 - Highlighting and Note-Taking Iq 2020 Control Box Manual
 - Interactive Elements Iq 2020 Control Box Manual
- 8. Staying Engaged with Iq 2020 Control Box Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Iq 2020 Control Box Manual
- 9. Balancing eBooks and Physical Books Iq 2020 Control Box Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Iq 2020 Control Box Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Iq 2020 Control Box Manual
 - Setting Reading Goals Iq 2020 Control Box Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Iq 2020 Control Box Manual
 - ∘ Fact-Checking eBook Content of Iq 2020 Control Box Manual
 - Distinguishing Credible Sources

- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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