

## G-Code Reference List

G Code	Function
G00	Positioning at rapid travel;
G01	Linear interpolation using a feed rate;
G02	Circular interpolation clockwise;
G03	Circular interpolation, counterclockwise;
G04	Dwell
G17	Select X-Y plane;
G18	Select Z-X plane;
G19	Select Z-Y plane;
G20	Imperial units;
G21	Metric units;
G27	Reference return check;
G28	Automatic return through reference point;
G29	Move to a location through reference point;
G31	Skip function;
G32	Thread cutting operation on a Lathe;
G33	Thread cutting operation on a Mill;
G40	Cancel cutter compensation;
G41	Cutter compensation left;
G42	Cutter compensation right;
G43	Tool length compensation;
G44	Tool length compensation;
G50	Set coordinate system (Mill);
G50	Maximum RPM (Lathe);
G52	Local coordinate system setting;
G53	Machine coordinate system setting;
G54	Set Datum;
G55	Set Datum;
G56	Set Datum;
G57	Set Datum;

G Code	Function
G58	Set Datum;
G59	Set Datum;
G70	Finish cycle (Lathe);
G71	Rough turning cycle (Lathe);
G72	Rough facing cycle (Lathe);
G73	Chip break drilling cycle;
G74	Left hand tapping (Mill);
G74	Face grooving cycle;
G75	OD groove pecking cycle (Lathe);
G76	Boring cycle (Mill);
G78	Screw cutting cycle (Lathe);
G80	Cancel cycles;
G81	Drill cycle;
G82	Drill cycle with dwell;
G83	Peck drilling cycle;
G84	Tapping cycle;
G85	Bore in, bore out;
G86	Bore in, rapid out;
G87	Back boring cycle;
G90	Absolute programming;
G91	Incremental programming;
G92	Reposition origin point (Mill);
G92	Screw thread cutting cycle (Lathe);
G94	Per minute feed;
G95	Per revolution feed;
G96	Constant surface speed (Lathe);
G97	Constant surface speed cancel;
G98	Feed per minute (Lathe);
G99	Feed per revolution (Lathe);

# G Code Guide

**Dr.Abhinav,Dr.C.Anil Kumar**



## **G Code Guide:**

*CNC Programming Handbook* Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects

**The Journeyman's Guide to Cnc Machines** Bryan Hurst,2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook      Occupational Therapy Examination Review Guide

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properly and compliantly code for both surgical and non surgical services It is a practical guide for all otolaryngology providers in the United States including physicians early in their career requiring a working knowledge of the basics experienced providers looking to understand the latest updates with ICD 10 CM and CPT changes related specialists audiology speech pathology and physician extenders providing otolaryngologic health care and office administrative teams managing coding and billing Included are sections on how to approach otolaryngology coding for all subspecialties in both the office and operating room Foundational topics such as understanding the CPT and ICD 10 CM systems use of modifiers managing claim submissions and appeals legal implications for the provider coding for physician extenders and strategies to optimize billing are presented by experts in the field Focused on a practical approach to coding billing and practice management this text is user friendly and written for the practicing physician audiologist speech pathologist physician extender and coder The income and integrity of a medical practice is tied to the effectiveness of coding and billing management As profit margins are squeezed the ability to optimize revenue by compliant coding is of the utmost importance The Essential Guide to Coding in Otolaryngology Coding Billing and Practice Management Second Edition is vital not only for new physicians but for experienced otolaryngologists New to the Second Edition Strategies for integrating revised guidelines for coding and documenting office visits New and evolving office and surgical procedures including Eustachian tube dilation and lateral nasal wall implants Updated coding for endoscopic sinus surgery and sinus dilation Billing for telehealth visits Revision of all sub specialty topics reflecting changes in coding and new technologies New and revised audiologic diagnostic testing codes Key Features All chapters written by practicing otolaryngologists health care providers practice managers legal experts and coding experts Discussion of the foundations of coding billing and practice management as well as advanced and complex topics Otolaryngology subspecialty focused discussion of office based and surgical coding Tips on how to code correctly in controversial areas including the use of unlisted codes A robust index for easy reference **7 Easy Steps to**

**CNC Programming... a Beginner's Guide** David S. Hayden,2003 *Terrain Analysis Procedural Guide for Soil* ,1981

**Official Guide to Certified SOLIDWORKS Associate Exams: CSWA, CSWA-SD, CSWSA-FEA, CSWA-AM (2017-2019)** David Planchard,2019-01-15 This book is written to assist you with passing the SOLIDWORKS associate level exams It provides you with detailed information and exercises that will aid you in passing the following exams Certified SOLIDWORKS Associate CSWA Certified SOLIDWORKS Associate Sustainable Design CSWA SD Certified SOLIDWORKS Simulation Associate Finite Element Analysis CSWSA FEA and the Certified SOLIDWORKS Associate Additive Manufacturing CSWA AM exam There are three goals for this book The primary goal of this book is not only to help you pass the CSWA CSWA SD CSWSA FEA and CSWA AM exams but also to ensure that you understand and comprehend the concepts and implementation details of the four certification processes The second goal is to provide the most comprehensive coverage of CSWA CSWA SD CSWSA FEA and CSWA AM exam related topics available without too much coverage of topics not on the

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**Guide** Alfred Edward Nicholls,1920      **Directives, Publications and Reports Index** United States. Coast Guard,1996

The Modern Machinist: A Comprehensive Guide to Workshop Practice and Machine Tool Operation Pasquale De Marco,2025-07-23 The Modern Machinist A Comprehensive Guide to Workshop Practice and Machine Tool Operation is an essential resource for anyone aspiring to succeed in the field of modern manufacturing Whether you re a novice or experienced machinist this book will provide you with a thorough understanding of the tools techniques and best practices that are essential to excel in this dynamic and ever evolving industry From the fundamental principles of machine tool operation to advanced concepts such as CNC programming and robotics this book covers everything you need to know to become a highly skilled and knowledgeable machinist With its in depth coverage of topics such as cutting tools precision measurement and machine tool maintenance this guide will empower you to handle any challenges that may arise in your

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analysis to learn how XploRe works in real life applications Many examples from practice are discussed and analysed in full length Great emphasis is put on a graphic based understanding of the data interrelations The case studies include Survival modelling with Cox's proportional hazard regression Vitamin C data analysis with Quantile Regression and many others

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