

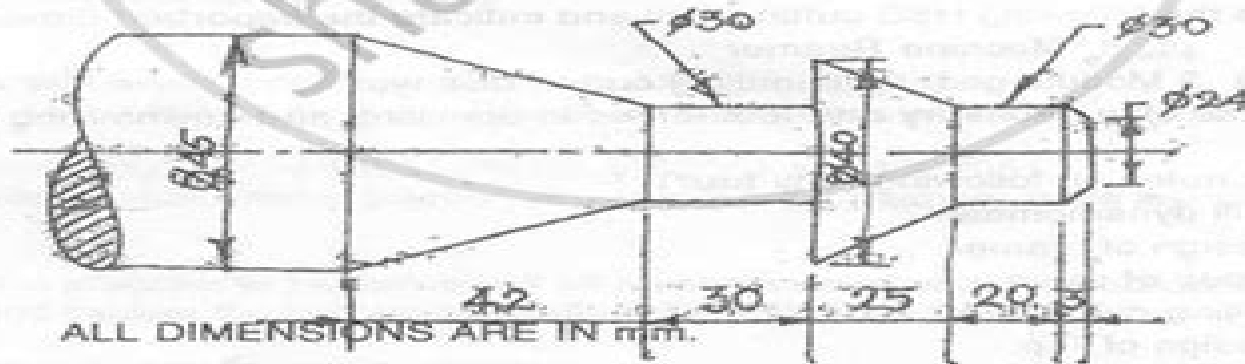
T.E / IV / Prod

(4 Hours) 01/06/11

[ Total Marks : 100

- N.B. : (1) Question No. 1 is compulsory.  
 (2) Attempt any four questions from remaining six questions.  
 (3) Assume suitable data if necessary.

1. (a) With a neat sketch, explain ORS and NRS systems of tool nomenclature. 8  
 (b) Derive an expression for optimum cutting speed and optimum tool life. 12  
 For (i) Maximum Production Rate  
 (ii) Minimum Production Cost.
2. (a) Explain the design procedure of :— 16  
 (i) Twist drill  
 (ii) Single point cutting tool.  
 (b) What are the functions of cutting fluids ? What are its desired properties ? 4
3. Design a flat form tool and sketch the form giving the dimensions of profile. The shape 20  
 is turned from bar stock of  $\phi 50$  mm.  
 Rate Angle –  $15^\circ$   
 Clearance Angle –  $8^\circ$   
 Material – H. S. S.



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# Machining Question Papers

**David Baud**



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