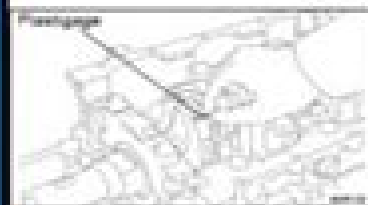


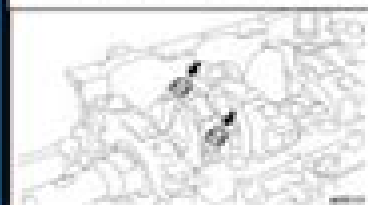
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ENGINE MECHANICAL - CYLINDER BLOCK



- (f) Lay a strip of plastigage across the crank pin.

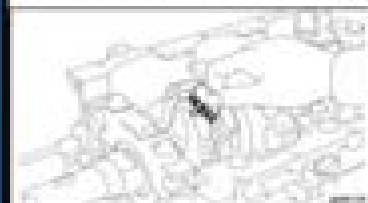


- (g) Install the connecting rod cap with the 2 bolts.  
(See page 8M-107.)

**NOTICE:**

Do not turn the crankshaft.

- (h) Remove the 2 bolts, the connecting rod cap and the lower bearing. (See procedure (b) and (c) above.)



- (i) Measure the plastigage at its widest point.  
Standard oil clearance:  
0.027 - 0.053 mm (0.0011 - 0.0021 in.)  
Maximum oil clearance: 0.065 mm (0.0026 in.)

If the oil clearance is greater than the maximum bearing, if necessary, replace the crankshaft.

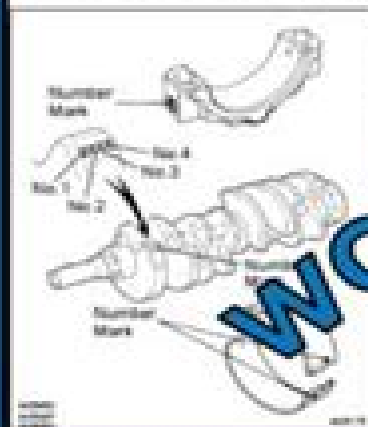
**NOTE:**

If using a standard bearing, when the one having the same number, if the oil clearance cannot be determined, turn up the connecting rod cap and the lower bearing the one with the same number. The sizes of standard bearings, mark "1" to "7".

Oil cap	Number mark						
	1	2	3	4	5	6	7
Oil cap	1	1	2	1	2	3	4
Lower bearing	1	2	1	3	2	1	3
Upper bearing	2	3	4	5	6	7	

**EXAMPLE:**

Connecting rod cap "3" + Crankshaft "1"  
= Total number 4 (Use bearing "4")

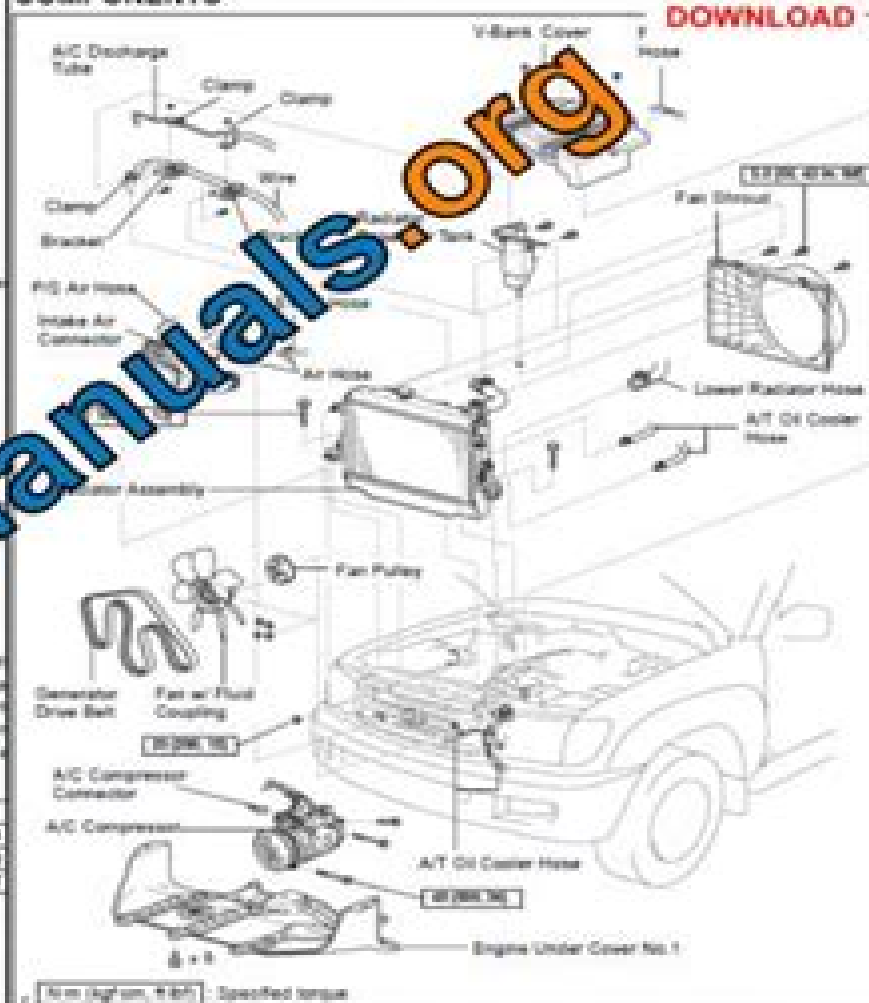


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