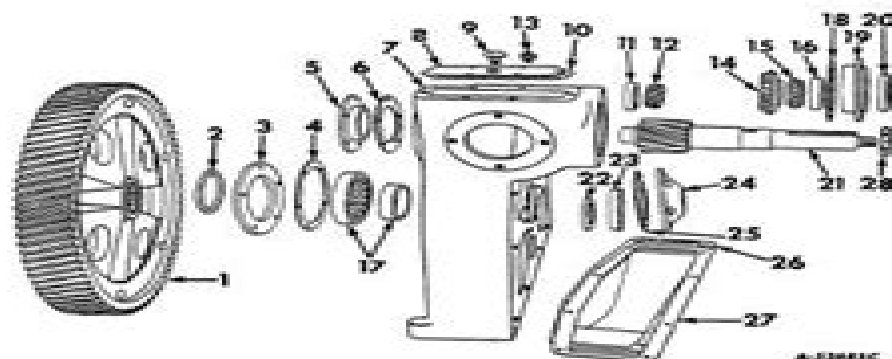


MAIN DRIVE



A-22883C

| | | |
|----|-------------|--|
| 1 | 655 510 R91 | GEAR ASSY. MAIN DRIVE |
| | 105 514 | RIVET, 1/2 X 3-1/4 BUTT HD -B- |
| | 271 789 | SCREW, 3/4-18 X 3-1/2 2ND HEX-HD CAP |
| | 121 048 | WASHER, 3/4 C-2 WED LOCK |
| 2 | 663 567 R91 | SEAL, CENTER BRG OIL |
| 3 | 663 143 R1 | RETAINER, PLUNGER CRANK BEARING |
| | | SCREW, 5/8-18 X 1-1/4 HEX-HD CAP -B- |
| | | WASHER, 3/8 C-2 WED LOCK -B- |
| 4 | 663 401 R1 | GASKET, PLUNGER CRANK BEARING RETAINER |
| 5 | 663 168 R1 | CASE, PINION SHAFT LEFT BRG |
| | 179 541 | SCREW, 3/8-18 X 1-1/4 HEX-HD WASH |
| | | -B- |
| | | WASHER, 3/8 WED LOCK -B- |
| 6 | 663 403 R1 | SKIN, PINION SHAFT LEFT BRG .005 -3- |
| | 663 404 R1 | SKIN, PINION SHAFT LEFT BRG .007 -3- |
| | 663 427 R1 | SKIN, PINION SHAFT LEFT BRG .020 -3- |
| 7 | 663 150 R2 | CASE, MAIN DRIVE GEAR |
| | 438 159 | FLDG, 1/2-14 AUTOMOTIVE SQ-HD PIPE |
| | 180 175 | SCREW, 1/2-13 X 1-1/4 HEX-HD CAP |
| | | -10- |
| | 120 384 | WASHER, 1/2 C-2 WED LOCK -10- |
| 8 | 663 605 R1 | COVER, GEAR CASE |
| | 18 763 R1 | BOLT, 5/16-18 X 1/2 C-2 HEX-HD WASH |
| | | -B- |
| | 120 214 | WASHER, 5/16 C-2 WED LOCK -B- |
| 9 | 153 127 H1 | BREATHER, MAIN DRIVE GEAR CASE |
| | | -REPLACES 663 002 R91- |
| 10 | 663 406 R1 | GASKET, GEAR CASE COVER |
| 11 | 120 503 H | BEARING, FLYWHEEL & PINION SHAFT CUP |
| 12 | 62 923 R91 | BEARING ASSY. FLYWHEEL & PINION SHAFT CONE |
| 13 | 119 922 | BUSHING, 3/8 X 1/8 REDUCING PIPE |
| 14 | 663 229 R1 | PINION, PAPER DRIVE BEVEL |
| | 112 128 | KEY, 1/4 X 7/8 WOODRUFF A |

EXPLoded view of main drive gear case

MAIN DRIVE -CONTINUED

| | | |
|----|-------------|--|
| 15 | 655 455 R91 | BEARING ASSY. PINION SHAFT RIGHT CONE |
| 16 | 655 456 R1 | BEARING, PINION SHAFT RIGHT CUP |
| 17 | 663 565 R91 | BEARING ASSY. CRANK CENTER |
| 18 | 663 440 R1 | SKIN, PINION SHAFT RIGHT BRG CASE .005 |
| | | -AS REQUIRED- |
| 19 | 663 441 R1 | SKIN, PINION SHAFT RIGHT BRG CASE .007 |
| | | -3- |
| 20 | 663 442 R1 | SKIN, PINION SHAFT RIGHT BRG CASE .020 |
| | | -3- |
| 21 | 663 148 R1 | CASE, PINION SHAFT RIGHT BRG |
| | | SCREW, 3/8-18 X 1-1/4 HEX-HD CAP -B- |
| | | WASHER, 3/8 WED LOCK -B- |
| 22 | 11 848 F | SEAL, PINION SHAFT OIL |
| 23 | 663 541 R1 | PINION, MAIN DRIVE |
| | 17 233 R1 | KEY, 1/2 X 3 SQ PARALLEL |
| | | PIN, 1/8 X 2-1/2 C-2 DOT |
| 24 | 663 344 R1 | SPACER, PLUNGER CRANK BEARING |
| 25 | 663 270 A | BEARING ASSY. CRANK RIGHT |
| 26 | 663 165 R1 | RETAINER, PLUNGER CRANK RIGHT BRG |
| | | SCREW, 5/8-18 X 1-1/4 HEX-HD CAP -B- |
| | | WASHER, 3/8 WED LOCK -B- |
| 27 | 663 447 R1 | GASKET, PLUNGER CRANK BEARING |
| 28 | 663 148 R1 | PAN, MAIN DRIVE GEAR CASE |
| | 438 159 | FLDG, 1/2-14 AUTOMOTIVE SQ-HD PIPE |
| | 180 081 | SCREW, 5/16-18 X 1-1/4 C-2 HEX-HD |
| | | CAP -B- |
| | 180 112 | SCREW, 5/16-18 X 2-3/4 2ND HEX-HD |
| | | CAP -B- |
| | 120 214 | WASHER, 5/16 C-2 WED LOCK -10- |
| 29 | 663 456 R1 | GASKET, GEAR CASE PAN |
| 30 | 670 372 R1 | NUT, FLYWHEEL SLOTTED JAW |

EXPLoded view of main drive gear case

International Model 37 Baler Parts Manual

David Baud



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