

Crankshaft Journal Diameter mm(in)

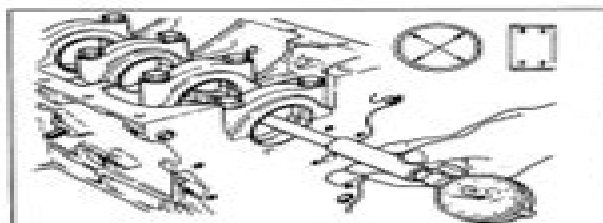
Standard	Limit
69.917 – 69.932 (2.7526 – 2.7531)	69.910 (2.7524)

Crankpin Diameter mm(in)

Standard	Limit
52.915 – 52.930 (2.0833 – 2.0839)	52.906 (2.0829)

Crankshaft Journal and Crankpin Uneven Wear mm(in)

Standard	Limit
0.05 (0.002) or less	0.08 (0.003)

**Crankshaft Journal and Bearing Clearance**

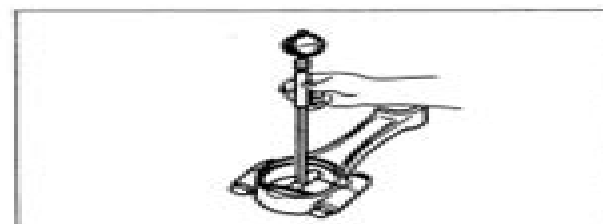
If the clearance between the measured bearing inside diameter and the crankshaft journal diameter exceeds the specified limit, the bearing and/or the crankshaft must be replaced.

**Crankshaft Bearing Cap Bolt Torque**kg·m(lb.ft/N·m)

16.0 – 18.0 (116 – 130/157 – 177)

Crankshaft Journal and Bearing Clearance mm(in)

Standard	Limit
0.031 – 0.063 (0.0012 – 0.0025)	0.11 (0.0043)

**Connecting Rod Bearing Inside Diameter**

1. Install the bearing to the connecting rod big end.
2. Tighten the bearing cap to the specified torque.

Connecting Rod Bearing Cap Bolt Torquekg·m(lb.ft/N·m)2.8 – 3.2 → 45° – 60°
(20 – 23/27 – 31)

3. Use a inside dial indicator to measure the connecting rod bearing inside diameter.

Isuzu 4zb1 Engine Manual

Marco Cascella



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