

ISA Certified Control Systems Technician (CCST) program

Certified Control System Technicians (CCSTs) calibrate, document, troubleshoot, and repair/replace instrumentation for systems that measure and control level, temperature, pressure, flow, and other process variables.

CCST question



Instrument technicians often use Process & Instrumentation Diagrams (P&ID) as a reference to identify what type of instrumentation is installed and how this instrumentation is installed in the process. Referencing the process line depicted above from a typical P&ID, which of following statements is true:

- A. TE-102 is shown as a surface-mounted temperature sensor, and pressure sensor PI-101 is "directly-connected" to the process.
- B. Temperature sensor TE-102 is inserted into a thermowell, and pressure indicator PI-101 uses a filled capillary system and diaphragm seal to isolate it from the process fluid.
- C. PI-101 and TE-102 are wired directly to a DCS controller.
- D. Temperature sensor TE-102 is a bulb-type sensor, and pressure sensor PI-101 is electrically-connected to an electromagnetic isolator.

CCST answer

The correct answer is **B**, temperature sensor TE-102 is inserted into a thermowell, and pressure indicator PI-101 uses a filled capillary system and diaphragm seal to isolate it from the process fluid. A diaphragm seal is shown on a P&ID as a box with a "wavy line" inside. This represents the isolation that a diaphragm seal provides between the process fluid and the instrument. A capillary (filled) system is identified easily by the "X's" in the connection line between the PI and the diaphragm seal. For the temperature sensor, we do not know what type of sensor is installed (RTD or thermocouple), but the circle touching the process line indicates that the sensor is installed in a thermowell.

Answer A cannot be correct because a directly-connected pressure sensor would not use a diaphragm seal or capillary system. Surface-mounted temperature sensors do not use wells and would be shown without the circle touching the process line.

Answer C is incorrect because no information is given about wiring connections. In fact, the lack of this information and the absence of a transmitter for each sensor would indicate the instruments shown are local indication only.

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Table of Contents Isa Ccst Manual

1. Understanding the eBook Isa Ccst Manual
 - The Rise of Digital Reading Isa Ccst Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Isa Ccst Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Isa Ccst Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Isa Ccst Manual
 - Personalized Recommendations

- Isa Ccst Manual User Reviews and Ratings
- Isa Ccst Manual and Bestseller Lists
- 5. Accessing Isa Ccst Manual Free and Paid eBooks
 - Isa Ccst Manual Public Domain eBooks
 - Isa Ccst Manual eBook Subscription Services
 - Isa Ccst Manual Budget-Friendly Options
- 6. Navigating Isa Ccst Manual eBook Formats
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 - Highlighting and Note-Taking Isa Ccst Manual
 - Interactive Elements Isa Ccst Manual
- 8. Staying Engaged with Isa Ccst Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Isa Ccst Manual
- 9. Balancing eBooks and Physical Books Isa Ccst Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Isa Ccst Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Isa Ccst Manual
 - Setting Reading Goals Isa Ccst Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Isa Ccst Manual
 - Fact-Checking eBook Content of Isa Ccst Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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