

State of Georgia Industrial Radiography Certifying Exam Study Guide

The questions that follow are typical calculations that are performed in the field as part of radiographic operations. They include using the inverse square law to determine shielding thicknesses, dose rates, and restricted/unrestricted area boundaries. While these are similar in nature, **these questions are NOT taken from previous Industrial Radiography Certifying Exams**. Please concentrate on HOW to solve the problem, not just the final answer.

Additionally, a knowledge of the Radioactive Materials Rules and Regulations, Chapter 391-3-17-.04, and an understanding of safe practices in the use of radiographic equipment, is required in order to perform well on the Certifying Exam. Please prepare accordingly.

Inverse Square Law

The inverse square law can be represented as follows:

$$I_1 \cdot D_1^2 = I_2 \cdot D_2^2$$

where I_1 = the initial dose rate (in R/hr or mR/hr),
 D_1 = the distance from the source where I_1 is measured
 I_2 = the second dose rate; units must be the same as I_1
 D_2 = the distance from the source where I_2 is measured; units must be the same as D_1

This equation can be rearranged to isolate the desired variable.

Half Value Layer (HVL)

The half value layer (HVL) is the thickness of a given shielding material that will reduce to dose rate by half. For example, if there is a source emitting a dose rate of 50 mR/hr, and you put a HVL of a material between yourself and the source, the dose rate on the far side of the shielding material will be reduced to 25 mR/hr.

A material will have different HVLs for different isotopes; i.e., concrete will have one HVL for Ir-192, and a different one for Co-60.

In most problems, you will need to determine the number of HVLs of shielding material that are needed. The number of HVLs can be determined using the following equation:

$$N = \frac{\log \left[\frac{I_0}{I_d} \right]}{\log 2}$$

where I_0 = initial radiation intensity (R/hr or mR/hr)
 I_d = radiation intensity at a desired distance (R/hr or mR/hr)
 N = number of HVLs

Half-Life and Standard Dose Rate

The half-life ($T_{1/2}$) is the amount of time required for an isotope to reduce its activity by a half. Each radioactive isotope has a set, constant half life, no matter how much (or little) of the isotope is there. For instance, if you have 1 Curie of activity today, after one half life has passed, the activity will be 0.5 Curie. The half life and standard dose rate for common radiography isotopes is as follows:

Isotope	Half-Life	Standard Dose Rate
Ir-192	75 days	5.9 R/hr/Ci at 1 foot
Co-60	5 years	14.0 R/hr/Ci at 1 foot

Intensity (in R/hr) can be determined by multiplying the **Standard Dose Rate** (above) by the **Isotope Activity** (in

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Introduction to Piping Quality Control Ram Babu Sao, 2025-03-23 The terms Quality Control and Quality Assurance are often used interchangeably but they are not synonymous Quality Assurance is a program executed by company management Quality Control is a task that takes place on the production floor Two aspects are quality control QC and quality assurance QA Understanding these programs and their roles is critical in making sure the respective engineer to carry out their duties effectively There are three most important criteria for evaluating the Quality Control of work such as Cost Time of delivery and Quality Quality is most important factor out of the three Quality isn't simply a cost It is a powerful tool that contributes to the economic success of the work Therefore there is need to control all three but quality is the most significant Many manufacturers recognize that quality leads to a higher customer retention rate and helps to build competitive boundaries However the term quality by itself isn't sufficient ISO 9000 definitions the QC is the operational techniques and activities that are utilized to fulfil requirements for quality and QA is all those planned and systematic activities implemented to provide adequate confidence that the entity will fulfil requirements for quality QC is a production line function The aim of QC is to offer the highest reasonable quality of product or service to the client thereby meeting or even exceeding the client's requirements The QA manager is interested in investigating technologies and processes that prevent defects QA is a staff function The aim of QA is to apply a planned and systematic production process establishing confidence that the process generates suitable products QC method is intended to provide regular product inspection thereby guaranteeing the output's correctness completeness and integrity It finds and addresses mistakes They file and record all the QC procedures The product or service needs to be suitable and fit for the intended purpose The methods and processes should decrease errors and shortcomings the first time through the manufacturing process QC is product oriented it focuses on tests and inspections carried out at various production line checkpoints QA is process oriented its concerns are process definitions proper selection of tools proper use of testing methods and operator training QC works at locating defects QA works at preventing them QC emphasizes testing of products to discover defects and reporting the results to management QA attempts to improve and stabilize production to minimize or prevent the conditions that trigger defects Typically quality control involves problem identification problem analysis problem correction and feedback Quality assurance involves data collection problem trend analysis process identification process analysis and process improvement

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