

step	description and instruction	go to step		comments
		P	N	
	Perform this procedure when it appears that power is not present at the Transmission Control System			
P1	With Keystart ON is back-lighting present on Display Module D12?	P17	P2	When no power appears to be getting to the unit. The LCD is always blank.
P2	Do the Speedo click during Keystart OFF to ON (Engine not running)? Have an assistant hold close to the hydraulic valve because the in-station -torque- audible alarm in the cab will mask the sound of the solenoids.	P20	P3	If a clicking sound occurs, power is getting to the TCM. If not, no power is present at the Display and the TCM.
P3	With Keystart Pedal out, is +12V present at Inching Pedal Switch Connector B6 (either terminal)?	—	P4	If power is present here, then it exists on the front harness but not the rear. Check for the Connector B6-C1 between the two harnesses (Pin 4).
P4	Is +12V present at Pin 1 of Power Relay B8?	P6	P5	This checks whether power is getting to the Power Relay contacts. Refer to Circuit 1 in Section 8 of this Chapter.
P5	Is the 20A fuse in the auxiliary fuse box B4 good?	P5	—	Some open circuit condition exists if no power is present at the Relay contacts. The fuse and its terminals are prime suspects.
P6	With Keystart ON is +12V present at Pin 4 of the Power Relay B8?	P10	P7	
P7	Is there +12V across Pins 2 and 3 of the Power Relay B8?	P6	P11	If no power exists at Pin 4 of the Power Relay, is it because the coil is not energized?
P8	Power Relay or related terminal defective	—	—	Power is present at Pin 4 of Power Relay but is not getting to Inching Pedal switch or to the rear harness.
P9	Power line to auxiliary fuse box B4 and/or Power Relay open circuit	—	—	
P10	Open circuit between auxiliary fuse box B4 and Inching Pedal switch Connector B6. Check wiring and terminals especially at Pin 4 of Power Relay	—	—	

step	description and instruction	go to step		comments
		P	N	
P11	Does +12V exist at Keystart terminal 4 with Keystart ON?	P12	P14	Check if +12V is getting through the Keystart.
P12	Does +12V exist at Pin 3 of Power Relay B8?	P13	P16	Pin 3 of Power Relay should not be +12V but at 0V.
P13	Power Relay Earth to Pin 5 is open circuit. Look at Wire 278 from terminal 3 of Power Relay to TCM Connector D3 Pins 24 and 25.	—	—	Power Relay (Pin 5) not properly Earthed.
P14	Does +12V exist at Keystart terminal 1?	P15	P17	Check if +12V is getting to the Keystart.
P15	Suspect Keystart and its terminals (Especially Pin 4)	—	—	+12V exists at input (terminal B) but not output (terminal 4).
P16	Suspect Wire 278 from Keystart terminal 4 to Power Relay B8 terminal 3 for open circuit	—	—	
P17	Do the Speedo click while getting Keystart OFF to ON (Engine not running)?	P18	P19	
P18	With Keystart ON, disconnect TCM Connector D3 and make +12V exists on Pin 16, 21 and 26 of the TCM harness Connector D3?	P18	P19	Power is getting to the Display but perhaps not the TCM. Power should be present at all 3 Pins (16, 21, and 26).
P19	Suspect Wires to TCM harness Connector Pins 16, 21 and 26 for open circuit. Also pay attention to ground G.	—	—	Power is getting to the Display but not the TCM.

Ford New Holl 8630 Service Manual

Arturo Cuomo



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