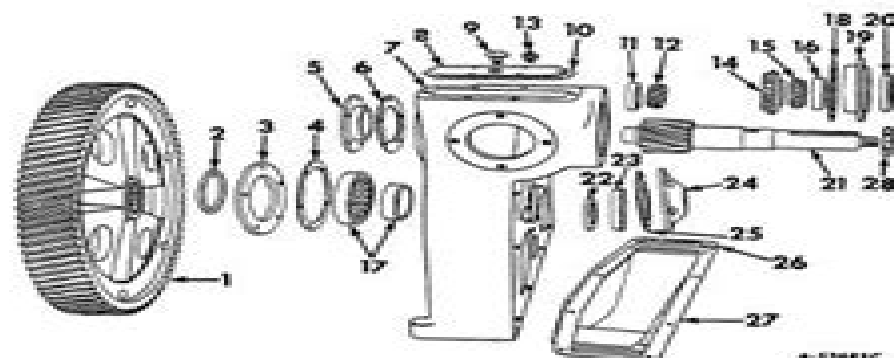


ST. BAKER		-17-	SECTION A
REV.	PART NUMBER	DESCRIPTION	BP-9

MAIN DRIVE



1	658 510 R91 105 514 271 789 121 048	GEAR ASSY. MAIN DRIVE RIVET, 1/2 X 2-1/4 BUTTND HD -B- SCREW, 3/4-18 X 3-1/2 2ND HEX-ND CAP WASHER, 3/4 C-2 WED LOCK
2	663 567 R91	SEAL, CENTER BRG OIL
3	663 143 R1	RETAINER, PLUNGER CRANK BEARING SCREW, 5/8-18 X 1-1/4 HEX-ND CAP -B- WASHER, 5/8 WED LOCK -B-
4	663 401 R1	GASKET, PLUNGER CRANK BEARING RETAINER
5	663 168 R1 179 541	CASE, PINION SHAFT LEFT BRG SCREW, 3/8-18 X 1-1/4 HEX-ND WASH -B- WASHER, 3/8 WED LOCK -B-
6	663 403 R1 663 404 R1 663 427 R1	SKIN, PINION SHAFT LEFT BRG .005 -3- SKIN, PINION SHAFT LEFT BRG .001 -3- SKIN, PINION SHAFT LEFT BRG .000 -3-
7	663 150 R2 438 159 180 175 120 384	CASE, MAIN DRIVE GEAR FLDG, 1/2-14 AUTOMOTIVE SQ-ND PIPE SCREW, 1/2-13 X 1-1/4 HEX-ND CAP -10- WASHER, 1/2 C-2 WED LOCK -10-
8	663 605 R1 18 763 R1 120 314	COVER, GEAR CASE BOLT, 5/16-18 X 1/2 C-2 HEX-ND WASH -B- WASHER, 5/16 C-2 WED LOCK -B-
9	153 127 H1	BREATHER, MAIN DRIVE GEAR CASE -REPLACES 663 002 R91-
10	663 406 R1	GASKET, GEAR CASE COVER
11	120 503 H	BEARING, FLYWHEEL & PINION SHAFT CUP
12	62 923 R91	BEARING ASSY. FLYWHEEL & PINION SHAFT CONE
13	118 922	BUSHING, 3/8 X 1/8 REDUCING PIPE
14	663 229 R1 112 128	PINION, PAPER DRIVE BEVEL KEY, 1/4 X 7/8 WOODRUFF A

EXPLD VIEW OF MAIN DRIVE ASSEMBLY

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REV.	PART NUMBER	DESCRIPTION	BP-9

MAIN DRIVE -CONTINUED

15	658 455 R91	BEARING ASSY. PINION SHAFT RIGHT CONE
16	658 456 R1	BEARING, PINION SHAFT RIGHT CUP
17	663 565 R91	BEARING ASSY. CRANK CENTER
18	663 440 R1	SKIN, PINION SHAFT RIGHT BRG CASE .005 -AS REQUIRED-
18	663 441 R1	SKIN, PINION SHAFT RIGHT BRG CASE .001 -3-
18	663 442 R1	SKIN, PINION SHAFT RIGHT BRG CASE .000 -3-
19	663 148 R1	CASE, PINION SHAFT RIGHT BRG SCREW, 3/8-18 X 1-1/4 HEX-ND CAP -B- WASHER, 3/8 WED LOCK -B-
20	11 848 F	SEAL, PINION SHAFT OIL
21	663 541 R1 80 17 233 R1	PINION, MAIN DRIVE KEY, 1/2 X 3 SQ PARALLEL PIN, 1/8 X 2-1/2 C-2 DOT.
22	663 344 R1	SPACER, PLUNGER CRANK BEARING
23	ST 270 A	BEARING ASSY. CRANK RIGHT
24	663 165 R1	RETAINER, PLUNGER CRANK RIGHT BRG SCREW, 5/8-18 X 1-1/4 HEX-ND CAP -B- WASHER, 5/8 WED LOCK -B-
25	663 447 R1	GASKET, PLUNGER CRANK BEARING
26	663 149 R1 438 159 180 081	PAN, MAIN DRIVE GEAR CASE FLDG, 1/2-14 AUTOMOTIVE SQ-ND PIPE SCREW, 5/16-18 X 1-1/4 C-2 HEX-ND CAP -B-
26	180 112	SCREW, 5/16-18 X 2-3/4 2ND HEX-ND CAP -B-
26	120 214	WASHER, 5/16 C-2 WED LOCK -10-
27	663 466 R1	GASKET, GEAR CASE PAN
28	670 372 R1	NUT, FLYWHEEL SLOTTED JAW

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