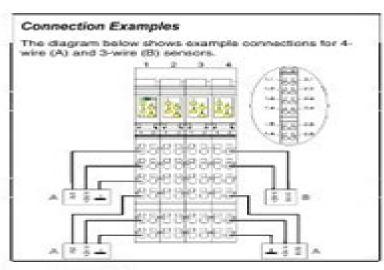
#### VersaPoint I/O Module

#### Input 24VDC Positive Logic 16 Points IC220MDL644

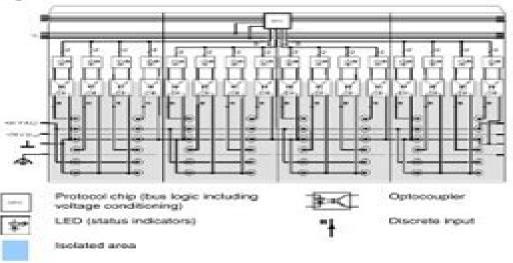
GFK-2001 November 2001



Terminals		Assignment
1.1	2.1	Signal input (IN)
1.2	2.2	Segment voltage U <sub>8</sub> for 2- and 3-wire termination
1.3	2.3	Ground contact (GND) for 3- wire termination
1.4	2.4	Signal input (IN)
1.5	2.5	Segment voltage U <sub>0</sub> for 2- and 3-wire termination
1.6	2.6	Ground contact (GND) for 3- wire termination

LED	Color	Meaning
D	Green	Bus diagnostics
1, 2, 3, 4	Yellow	Status indication of the inputs

#### Internal Circuit Diagram



# **Ge Fanuc Plc Programming Manual**

Gérard Morel, Botond Kádár, László Monostori

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machinery and system management are presented including an entire chapter on maintenance management Relevant material on international and national laws classification society requirements and standards such as ISO 9000 series and the ISM code are included in the text The characteristics of fuels are presented along with a discussion of fuel testing and analysis and a section on bunkering A chapter on safety and management discusses shipboard engineering operations shipyard repair planning and economics and safety management Each chapter includes review questions and references for The National Guide to Educational Credit for Training Programs American Council on Education, 2005 Highlights over 6 000 educational programs offered by business labor unions schools training suppliers professional and voluntary associations and government agencies The Motorboat Electrical and Electronics Manual John C. Payne, 2002 Motorboat Electrical and Electronics Manual covers all inboard engine boats from 20 to 120 coastal inshore and blue water vessels. This complete guide to the electrical systems and the electronics for large and small pleasure boats and workboats is a must for all builders owners and operators whether they are concerned with new boats or older boats and their maintenance and upgrading Topics cover everything from diesel engines to refrigeration and lightning protection to batteries and metal corrosion Technician's Guide to Programmable Controllers Richard A. Cox, 2001 Technician's Guide to Programmable Controllers 4E takes a systematic approach enabling readers without prior knowledge to gain a comprehensive understanding of what a programmable logic controller is how it works plus how it is programmed and installed Numerous and varied troubleshooting techniques are also introduced making this book a valuable reference for professional maintenance electricians and plant engineers Fully updated the fourth edition now reflects use of personal computers for programming devices including detailed programming information on both the Allen Bradley SLC 500 and the MicroLogix family of programmable logic controllers Computer Networks Andrzej Kwiecien, Piotr Gaj, Piotr Stera, 2010-06-09 This book constitutes the refereed proceedings of the 17th Conference on Computer Networks CN 2009 held in Ustro n Poland in June 2010 The 37 revised full papers presented were carefully reviewed and selected for inclusion in the book The papers are organized in the following groups new technologies applied in computer networks particularly those related to nano molecular and quantum technology new standard technologies related to computer network structure the fundamentals of computer networks their architecture and programming articles concerning the Internet in its broad meaning papers related to data security in distributed systems and a group of articles describing industrial computer networks and papers on applications Algorithms and Architectures for Real-Time Control 1998 D.F. Garcia Nocetti, 1998-09-10 The 5th IFAC Workshop on Algorithms and Architectures for Real Time Control AARTC 98 was organized under the auspices of the IFAC Technical Committee This Committee is concerned with the use of emerging software and hardware developments in real time control The AARTC 98 Technical Programme consisted of seventeen sessions covering major areas of software hardware and applications for real time control namely robotics modeling and control software

design tools and methodologies industrial process control and manufacturing systems parallel and distributed systems non linear control systems neural networks parallel and distributed algorithms for real time signal processing and control transport applications algorithms fault tolerant systems and fuzzy control The contributions were selected from a large number of high quality full draft papers and late breaking paper contributions presenting very recent research work

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