

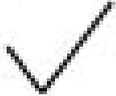
Symbol	Meaning
(a) 	Basic Surface Texture Symbol. Surface may be produced by any method except when the bar or circle (Symbol b or d) is specified.
(b) 	Material Removal By Machining Is Required. The horizontal bar indicates material removal by machining is required to produce the surface and material must be provided for that purpose.
(c) 	Material Removal Allowance. Value in millimeters for "X" defines the minimum material removal requirement.
(d) 	Material Removal Prohibited. The circle in the vee indicates the surface must be produced by processes such as casting, forging, hot finishing, cold finishing, die casting, powder metallurgy or injection molding without subsequent removal of material.
(e) 	Surface Texture Symbol. To be used when any surface texture values, production method, treatment, coating or other text are specified above the horizontal line or to the right of the symbol. Surface may be produced by any method except when bar or circle (Symbol b or d) is specified or when the method is specified above the horizontal line.
<p>(f) </p> <p>3X minimum *</p> <p>1.5X</p> <p>60°</p> <p>60°</p> <p>3X approx</p> <p>3X</p> <p>1.5X</p> <p>letter height = X</p> <p>* THIS DIMENSION IS ADJUSTED BY +1 FOR EACH LINE OF VALUES BEYOND THE TWO LINES SHOWN BELOW THE HORIZONTAL LINE.</p>	

FIG. 1 SURFACE TEXTURE SYMBOLS AND CONSTRUCTION

Mechanical Drawing Standards Surface Finish Symbols

JE Gale



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preceding editions the author's objective is to provide a treatment of manufacturing that is modern and quantitative. The book's modern approach is based on balanced coverage of the basic engineering materials, the inclusion of recently developed manufacturing processes and comprehensive coverage of electronics manufacturing technologies. The quantitative focus of the text is displayed in its emphasis on manufacturing science and its greater use of mathematical models and quantitative end-of-chapter problems. This text is an unbound three-hole punched version. Manual of Engineering Drawing Colin Simmons, Colin H. Simmons, Dennis E. Maguire, Neil Phelps, 2012-06-29. Now in its 4th edition, Manual of Engineering Drawing is a long-established guide for practicing and student engineers to producing engineering drawings and annotated 3D models that comply with the latest BSI and ISO standards of technical product specifications and documentation. This new edition has been updated in line with recent standard revisions and amendments including the requirements of BS8888:2011 and related ISO standards. Ideal for international use, it includes a guide to the fundamental differences between the relevant ISO and ASME standards, as well as new information on leg. DUBBEL - Handbook of Mechanical Engineering B.J. Davies, Wolfgang Beitz, Karl-Heinz Küttner, 2013-06-29. DUBBEL's Handbook of Mechanical Engineering has provided generations of German-speaking engineers with a comprehensive source of guidance and reference on which they can rely throughout their professional lives. The key sections of this standard work are now available for the first time in English. Each subject is discussed in detail and supported by numerous figures and tables. DIN standards are retained throughout, but ISO equivalents are given where possible. The text offers a concise but detailed and authoritative treatment of the topics with full references. Contents: Mechanics, Strength of Materials, Thermodynamics, Engineering Design, Hydraulic and Pneumatic Power Transmission, Components of Thermal Apparatus, Machine Dynamics and Components, Manufacturing Process and Systems.

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