

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
 TWO questions from each Part - A and Part - B.*

PART - A

1.
 - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
 - b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
 - c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2.
 - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
 - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
 - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
 - a. Differentiate between capstan and turret lathes. (05 Marks)
 - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
 - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
 - a. List various drilling machines. (05 Marks)
 - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
 - c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

PART - B

5.
 - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
 - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
 - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
 - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
 - b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
 - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
 - a. Sketch and explain vertical lapping machine. (08 Marks)
 - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
 - c. List the uses of lapping process. (05 Marks)
8.
 - a. Mention any five non - traditional machining processes. (05 Marks)
 - b. Explain AJM with a neat sketch. (10 Marks)
 - c. What are the applications of non traditional machining methods? (05 Marks)

N2 Fitting Question Paper

Boris Grigor'evich Mirkin



N2 Fitting Question Paper:

Instructional Paper with Examination Questions, 1921 *Economica*, 1924 **Journal of Research of the National Bureau of Standards**, 1962 **Journal of Research of the National Bureau of Standards** United States. National Bureau of Standards, 1937 *Drafting and Pattern Designing* Woman's Institute of Domestic Arts and Sciences, 1924 **Collected Papers of R. A. Fisher: 1912-24** Sir Ronald Aylmer Fisher, 1971 Includes almost 300 separate articles The papers are arranged in 5 volumes according to year of publication but with the more statistical ones placed ahead of the more genetic ones within the same year *Geometry, Spectral Theory, Groups, and Dynamics* Robert Brooks, Michael Entov, Yehuda Pinchover, Michah Sageev, 2005 This volume contains articles based on talks given at the Robert Brooks Memorial Conference on Geometry and Spectral Theory and the Workshop on Groups Geometry and Dynamics held at Technion the Israel Institute of Technology Haifa Robert Brooks 1952 2002 broad range of mathematical interests is represented in the volume which is devoted to various aspects of global analysis spectral theory the theory of Riemann surfaces Riemannian and discrete geometry and number theory A survey of Brooks work has been written by his close colleague Peter Buser Also included in the volume are articles on analytic topics such as Szegő's theorem and on geometric topics such as isoperimetric inequalities and symmetries of manifolds The book is suitable for graduate students and researchers interested in various aspects of geometry and global analysis **Division of Food Research Technical Paper**, 1972 Publications of the National Institute of Standards and Technology ... Catalog National Institute of Standards and Technology (U.S.), National Institute of Standards and Technology (U.S.). Information Resources and Services Division, 1994 Engineering Applications of Neural Networks Chrisina Jayne, Lazaros Iliadis, 2016-08-18 This book constitutes the refereed proceedings of the 17th International Conference on Engineering Applications of Neural Networks EANN 2016 held in Aberdeen UK in September 2016 The 22 revised full papers and three short papers presented together with two tutorials were carefully reviewed and selected from 41 submissions The papers are organized in topical sections on active learning and dynamic environments semi supervised modeling classification applications clustering applications cyber physical systems and cloud applications time series prediction learning algorithms **Publications of the National Institute of Standards and Technology 1988 Catalog** Rebecca J. Pardee, National Institute of Standards and Technology (U.S.), 1989 *Economica*, 1923 Publications United States. National Bureau of Standards, 1973 Introduction to Computational Biology Michael S. Waterman, 2018-05-02 Biology is in the midst of a era yielding many significant discoveries and promising many more Unique to this era is the exponential growth in the size of information packed databases Inspired by a pressing need to analyze that data Introduction to Computational Biology explores a new area of expertise that emerged from this fertile field the combination of biological and information sciences This introduction describes the mathematical structure of biological data especially from sequences and chromosomes After a brief survey of molecular biology it studies restriction

maps of DNA rough landmark maps of the underlying sequences and clones and clone maps It examines problems associated with reading DNA sequences and comparing sequences to finding common patterns The author then considers that statistics of pattern counts in sequences RNA secondary structure and the inference of evolutionary history of related sequences

Introduction to Computational Biology exposes the reader to the fascinating structure of biological data and explains how to treat related combinatorial and statistical problems Written to describe mathematical formulation and development this book helps set the stage for even more truly interdisciplinary work in biology

Mcqs In Chemistry , Comprehensive Objective Book For Aieee Narinder Kumar, Dr. J. K. Juneja, Dr. N. K. Verma, Dr. Kulbhushan Prakash, 2006

Mathematical Hierarchies and Biology Boris Grigor'evich Mirkin, 1997 Twenty four articles from the November 1996 workshop investigate the reconstruction of trees or ranking hierarchies from dissimilarity or entity to character data the use of hierarchies for modeling evolution and other processes and the combining of gene trees Included are mathematical treatments of hierarchies in the frameworks of set systems linear subspaces graph objects and tree metrics in their analyses Such current applications as learning robots intron evolution and the development of language are addressed Annotation copyrighted by Book News Inc Portland OR

The Interactions Between Nitrogen and Oxygen Molecules Willard E. Meador, 1960

Software Engineering and Formal Methods Bernd-Holger Schlingloff, Ming Chai, 2022-09-21 This book constitutes the refereed proceedings of the 20th International Conference on Software Engineering and Formal Methods SEFM 2022 which took place in Berlin Germany in September 2022 The 19 full and 3 short papers included in this book were carefully reviewed and selected from 62 submissions They were organized in topical sections as follows software verification program analysis verifier technology formal methods for intelligent and learning systems specification and contracts program synthesis temporal logic and runtime methods

Work on Atomic Physics (1912 - 1917) U. Hoyer, 2013-10-22 Work on Atomic Physics 1912 1917

N2 Fitting Question Paper: Bestsellers in 2023 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous captivating novels enthralling the hearts of readers worldwide. Lets delve into the realm of bestselling books, exploring the engaging narratives that have enthralled audiences this year. N2 Fitting Question Paper : Colleen Hoovers "It Ends with Us" This touching tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can prevail. N2 Fitting Question Paper : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This intriguing historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids captivating storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic : Delia Owens "Where the Crawdads Sing" This evocative coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens crafts a tale of resilience, survival, and the transformative power of nature, entrancing readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of captivating stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a exceptional and gripping novel that will keep you wondering until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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