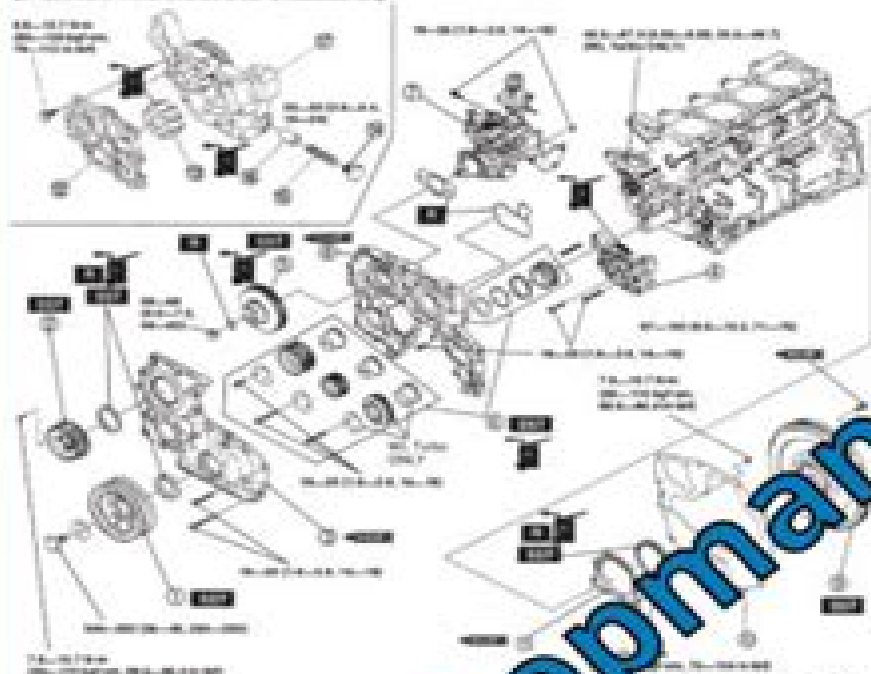


Mazda B-Series 1998-2006 Workshop Manual

CYLINDER BLOCK DISASSEMBLY/ASSEMBLY (2)

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



1	Crankshaft pulley	Disassembly Note
2	PIP pulley	Disassembly Note
3	Timing gear cover	Disassembly Note
4	Oil pump	Disassembly Note
5	PIP gear	Disassembly Note
6	Timing gear	Disassembly Note
7	PIP gear	Disassembly Note
8	Oil pump	Disassembly Note

9	Oil pump	Disassembly Note
10	Oil pump	Disassembly Note
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13	Oil pump	Disassembly Note
14	Oil pump	Disassembly Note
15	Oil pump	Disassembly Note
16	Oil pump	Disassembly Note
17	Oil pump	Disassembly Note

Crankshaft Pulley Disassembly Note

- Remove the crankshaft pulley by using the SST.



PIP Pulley Disassembly Note

- Remove the PIP pulley by using the SST.



Timing Gear Cover Disassembly Note

1. Remove the timing gear cover by using a separator tool.



2. Remove the oil seal by using a screwdriver provided with a rag.



PIP Gear Disassembly Note

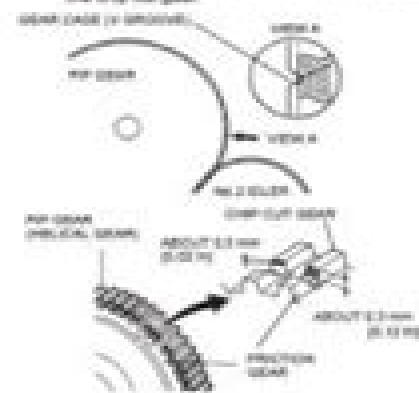
1. Set the No. 1 cylinder to compression TDC.
2. Rotate the flywheel ring gear from TDC to approximately 90° BTDC (about 10 teeth on the gear).

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3. Verify that the anti-gear (V groove) of the timing gear cover and the ship-out gear of the PIP gear are aligned.

Note

- If the ship-out gear is hard to find, move the PIP gear on notch back and forth, then check the ship-out gear.



4. Hold the crankshaft by using the SST and loosen the gear nut.



5. Remove the PIP gear by using the SST.

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Haynes Mazda B-Series Pick-Ups Owners Workshop Manual, No. 267 Mike Stubblefield, John Harold Haynes, 1990
Chilton's Truck and Van Repair Manual ,1986 **Mazda 626 and MX-6 Automotive Repair Manual** Larry Warren, John Harold Haynes, 1997-12 Mazda 626 FWD 1983 91 Shop Manual Haynes 253 pgs 607 ill **Motor Imported Car Repair Manual** ,1983 *Official Radio Service Manual* ,1930 Chilton's Truck and Van Repair Manual, 1977-1984 ,1984 Whitaker's Cumulative Book List ,1982 **Chilton's Import Emission Diagnosis and Service Manual with Vacuum Circuits, [cars and Most Light Trucks].** ,1982 *Chilton's Import Car Repair Manual* Chilton Automotive Editorial Staff, Chilton Book Company, 1979 This book includes repair information on cars and light trucks Includes specifications tune ups troubleshooting and diagnosis engine rebuilding emissions controls brakes transmissions and more
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