

CLUTCHES - MAINTENANCE AND ADJUSTMENT

PTO Overrunning Clutch Maintenance

FIG. 125: The rear yoke (1) is equipped with two clutch pins (2) that must be checked for wear. The end of the pin that engages the teeth in the housing must not be worn to a round shape. Check the teeth in the housing for wear and damage. Replace parts as needed.

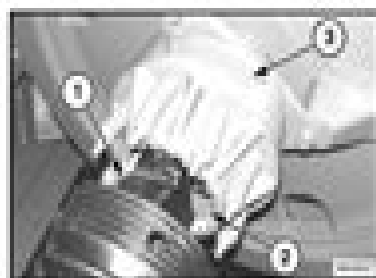


FIG. 125

Main Drive Slip Clutch Maintenance

The rear yoke and cast housing are equipped with a housing clutch that must be checked for wear when the discs in the main drive slip clutch (3) are replaced.

NOTE: Tighten the lock nut at the front of the overrunning clutch to 285 Nm to 360 Nm (215 to 265 ft-lb).

Packer Slip Clutch Maintenance

FIG. 126: The packer slip clutch (1) is held on to the shaft with a stacked nut (2). Remove the stacked nut, drive hub and drive chain before removing the packer drive slip clutch.

See *Slake Pin Installation* in this section.

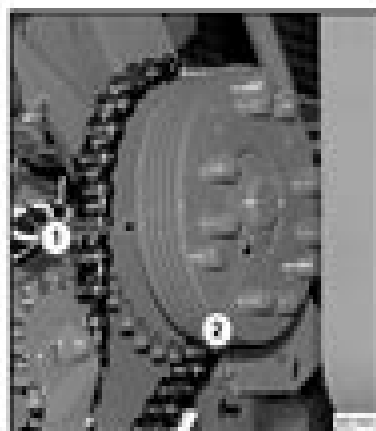


FIG. 126

Pickup Overrunning Clutch Maintenance

FIG. 127: The pickup drive hub (1) contains the drive pins and springs for the overrunning clutch. Install one pin and two springs into each bore of the pickup drive hub. Install the pins and springs into the bores in the pickup drive hub dry. One chamfering tooling (2) are between the pickup drive hub and the face of the overrunning clutch (3). Make sure there is only a small amount of gap between the pickup drive hub and the face of the overrunning clutch. Too much gap can cause excessive wear and malfunction of the pickup overrunning clutch.

If the gap is not correct, loosen the bearing/flocking rollers on the pickup clutch shaft. Move the pickup clutch shaft to adjust the gap. Tighten the bearing/flocking rollers. Make sure the pickup drive sprocket and the sprocket on the power shaft are in alignment.

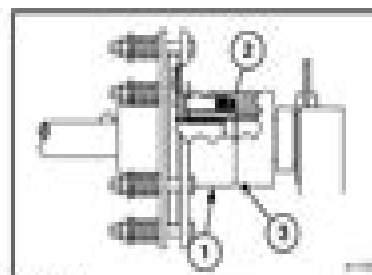


FIG. 127

BALE CHUTE LEFT GROOVE PIN MAINTENANCE

FIG. 128: If a bale chute groove pin (1) is broken off, drive the left groove pin from the tube. If the tube is damaged, replace the bale chute left tube.

Install a 5/16 x 3/16 inch slotted groove pin. The groove pin must be centered in the bale chute left tube. Make sure the groove pin slides freely through the chute left tube and the spooler bearings.



FIG. 128

PLUNGER ROLLERS AND BEARINGS - REMOVAL AND REPLACEMENT

FIG. 129: The front (1) and rear (2) plunger rollers can be removed from the plunger (3) from the side of the tube.

To replace, repair or lubricate (grease) rollers remove only one roller at a time, except when removing the plunger.

NOTE: For safety, only one person should not.

To remove a front plunger roller, remove the two 1/4-11x2-1/4 inch hex socket head cap screws (4) that fasten the roller in an adjustable manner (5).

To remove a rear plunger roller, remove the center plunger roller bracket (6). Then remove the two 1/4-11x2-1/4 inch hex socket head cap screws that fasten the roller in location.

See *Plunger in the Adjustment* section and check the plunger adjustment.

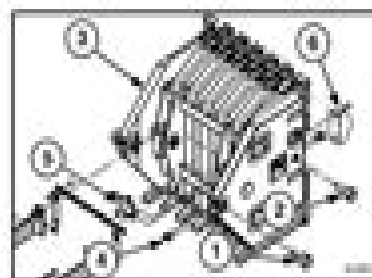


FIG. 129

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